

A Novel Ecological Extraction Strategy for Recovering Phenolics from *Solanum*
lycopersicum Residue by Combined Steam Explosion and Enzymatic Hydrolysis
Jakub Klaban^a, Fernando Bonfiglio^b, Tomas Sopik^a, Monika Strasakova^a, Klaudia Chmelova^a,
Vladimir Sedlarik^{a,*}

^aCentre of Polymer Systems, Tomas Bata University, trida Tomase Bati 5678, 760 01 Zlin,
Czech Republic

^bLatitud, Av. Italia 6201, 11500 Montevideo, Departamento de Montevideo, Uruguay

*Corresponding author.

E-mail address: sedlarik@utb.cz (V. Sedlarik).

ABSTRACT

This study describes the controlled release of phenolic compounds from residue gleaned from tomato (*Solanum lycopersicum*) stems. These were pretreated by steam explosion under various conditions, including pressure, residence time and particle size, before undergoing solid–liquid separation. The solid fraction was subjected to Soxhlet extraction and two methods of enzymatic hydrolysis A and B. Such enzymatic treatment B combined with steam explosion of 3.07 severity on particle size under 250 µm increased the amount of phenolic content obtained from 2.0 to 21.0 mg GAE/g, while flavonoid content rose from 2.6 to 8.0 mg RE/g. The liquid fraction yielded up to 18 mg GAE/g of phenolics and 4 mg RE/g of flavonoids. Spectroscopic determination and morphological analysis confirmed that heightened pressures and reduced particle sizes promoted matrix disruption and compound release. These findings show that steam explosion-assisted extraction constitutes a promising and sustainable strategy for the valorization of agricultural tomato residues.

Keywords

Second-generation lignocellulosic biomass; steam explosion; valorization of tomato by-products; chromatography; phenolics

1. Introduction

Transitioning towards a circular bioeconomy demands innovative strategies, involving the valorization of enormous volumes of agricultural residues exceeding 3803 million tons annually (Rao et al., 2024). A major farming segment is tomato production (*Solanum lycopersicum*), estimated at the amount of 45.8 million tons in 2024 (Dillon, 2024), thereby generating significant quantities of lignocellulosic by-products, including stems and leaves (Almeida et al., 2024). Tomato stem residues (TSRs) represent 2% to 5% of the total yield of the crop in dry weight (Dw), with up to 33 kg of biomass comprising fresh stems and leaves generated per 100 kg of harvested tomatoes (Bolaño et al., 2024; Uwihanganye and Snoo, 2021). Waste TSRs are often dealt with via open burning or deposited in landfills, contributing to greenhouse gas emissions and soil degradation, respectively (Chang and Joye, 2024). TSRs contain bioactive compounds, e.g. phenolics and flavonoids, known for their antioxidant, anti-inflammatory, and antimicrobial properties (Ouatmani et al., 2023), which have the potential for use in the food, pharmaceutical, cosmetic and packaging sectors (Sun and Shahrajabian, 2023; Wu et al., 2022).

Although tomato leaves typically contain higher concentrations of phenol, processing substantive volumes of TSRs is considered most applicable for industrial-scale valorization (Silva-Beltrán et al., 2015). Recent studies have reported that the method gives rise to products suitable for bio-based packaging or as biofuels and functional food ingredients. TSR-based paperboard and corrugated cardboard was described by Gregor-Svetec et al. (2024) as possessing enhanced mechanical properties suitable for various packaging applications. Chowdhury et al. (2025) demonstrated the capacity of TSRs for conversion into biofuels via pyrolysis and fermentation. Enzymatic treatment was shown to improve the mechanical and

optical properties of paper-based materials (Sežun et al., 2023). Life cycle assessments confirmed the environmental benefits of integrating TSRs in sustainable materials (Tsouti et al., 2023). Research was also conducted on food ingredients derived from tomato by-products, which had potential health benefits pertaining to their inherent antioxidant and antimicrobial compounds (Szabo et al., 2019).

The act of extracting phenolic compounds from tomato-based residues has typically centred around pomace and peel via techniques such as ultrasound-assisted and microwave-assisted extraction (UAE and MAE, respectively), which improve yields and reduce solvent usage compared to conventional methods (Panagiotopoulou et al., 2022). Of particular interest is a procedure referred to as steam explosion (SE), a highly efficient and environmentally-friendly form of thermal pretreatment with low energy demands. It involves the brief exposure of biomass to high-pressure steam and subsequent rapid decompression, thereby disrupting the cell wall matrix and releasing bound compounds as liquid and solid fractions (Mosier et al., 2005; Silveira et al., 2015). Using steam explosion in a biorefinery concept where multiple products can be obtained contributes to the overall economic viability of the process (Baral and Shah, 2017; Elwakeel et al., 2025; Mesfun et al., 2019). Furthermore, in many lignocellulosic biorefinery configurations, process heat and power can be partially supplied through the combustion or valorization of lignin-rich residues, an approach analogous to the energy integration strategies employed in kraft pulp mills. SE has also been successfully applied to other agricultural residues, including barley bran and pomegranate peel, so as to enhance phenolic extraction and antioxidant activity (Chang and Joye, 2024), yet little research is reported on its adoption with regard to TSRs.

Notably, combining SE with enzymatic hydrolysis presents a promising but overlooked strategy for TSR valorization (Wan et al., 2022b), with the potential to maximize the extraction of phenolics and flavonoids. Findings show that carrying out enzymatic hydrolysis

with pancreatin in combination with bile at neutral pH increases the amount of recoverable flavonoids, while acidic conditions heighten total phenolic recovery (Pinto et al., 2023). Bovine serum albumin (BSA), often utilized in extraction protocols, is capable of binding and stabilizing liberated phenolics, aiding their solubility and measurement (Laranjeira et al., 2022).

While it is standard practice to obtain data via UV-Vis methods on initial total phenolic content (TPC), flavonoids, and antioxidant activity, it is necessary to perform deeper compositional analysis as well. This involves high-performance liquid chromatography (HPLC), whereby quantification of targeted phenolic acids occurs, e.g., chlorogenic, ferulic, sinapic, syringic, p-Coumaric, and vanillic acids, as well as catechins and 3,4-dihydroxybenzoic acid. It is worthy of mention that limited comparative evidence exists on the aforementioned combined SE-enzymatic approach in contrast with conventional extraction techniques (e.g., Soxhlet), in terms of extraction efficiency, phenolic composition, antioxidant activity, and morphological changes observable via scanning electron microscopy (SEM).

Despite growing interest in the valorization of tomato by-products, the application of SE to TSR, especially in combination with enzymatic hydrolysis, remains under-explored. Furthermore, there is limited comparative evidence on its effectiveness compared to conventional extraction methods such as Soxhlet extraction, particularly in terms of phenolic yield, composition, antioxidant activity, and structural changes. This study addresses this gap by systematically evaluating the combined SE-enzymatic approach and directly comparing it with conventional extraction to assess its potential for sustainable TSR valorization.

2. Materials and methods

2.1 Reagents

Folin–Ciocalteu phenol reagent, gallic acid monohydrate, gallic acid (certified reference material), L-ascorbic acid, 2,2-Diphenyl-1-picrylhydrazyl (DPPH), sodium taurocholate, lecithin, pepsin, sodium chloride (NaCl), porcine bile extract, palmitic acid, BSA, pancreatin, tris-maleate buffer, potassium chloride (KCl), sodium carbonate (Na₂CO₃), calcium chloride (CaCl₂), hydrochloric acid, bovine bile salt, methanol, acetone, acetonitrile, sulphuric acid (H₂SO₄), sodium chlorite (NaClO₂), sodium acetate (CH₃COONa), sodium hydroxide (NaOH), acetic acid (CH₃COOH), sodium nitrate (NaNO₃) and aluminium chloride (AlCl₃). All the chemicals were commercially available, of pure/analytical grade, and employed without further purification. Every reagent applied in this study was sourced from a chemical distributor, e.g., Penta Chemicals, Sigma, Biosolve-Chemicals, and Honeywell.

2.2 Lignocellulosic biomass

This study utilized residues from agricultural tomato production, primarily leaves and straws, obtained from the Bezdínek farm in Dolní Lutyně (Czech Republic; coordinates: 49.914262719402956, 18.44543984209592). The resultant biomass was crushed into pieces by a knife mill (EVERPLAST MACHINERY CO. LTD, model no. A-150 CE), then divided into separate fractions by sieves (Analysensieb) graded as 18, 35, and 60 according to ASTM E11. The humidity of these fractions equalled 8.65%, and each was individually stored in a plastic container at room temperature while awaiting further processing. TSRs were selected for the experiment since the Czech Republic produces a high amount of tomatoes (12869 t in 2021, 13461 t in 2022, and 20302 t in 2023; Czech Statistical Office, 2023), with such output rising every year.

2.3 Lignocellulosic compound determination of TSR

The primary composition compounds in the TSRs, e.g., cellulose, hemicellulose, and lignin, were determined by the Klason lignin method, wherein the separation of acid-insoluble and

acid-soluble lignin fractions transpired by acid hydrolysis. Values for cellulose and hemicellulose contents were estimated based on the compositional analysis of the hydrolyzed sugars. The given methodologies were conducted in accordance with previously established protocols (Chen, 2015; Sluiter et al., 2012), ensuring reproducibility and accuracy in biomass characterization. All the experiments were performed in triplicate to minimize variability and improve the reliability of the data. The findings provided insight into the structural composition of the TSRs and served as a basis for evaluating their suitability for further processing or valorization.

2.4 Steam explosion pretreatment

The SE pretreatment was performed on a custom-made device, a BH 200 Batch Hydrolyzer (3V Tech s.r.o., Czech Republic), in accordance with a method described by Gong et al. (2021). The SE device was equipped with an electric water boiler to generate saturated steam, a 5-litre batch reactor, and a cyclone with a 3-litre receiver for collecting the consequent product. A simplified schematic diagram of the SE process is given in Fig. 1. Investigation was made as to the effects exerted by the pressure of the steam, duration of the process, and size of the material.

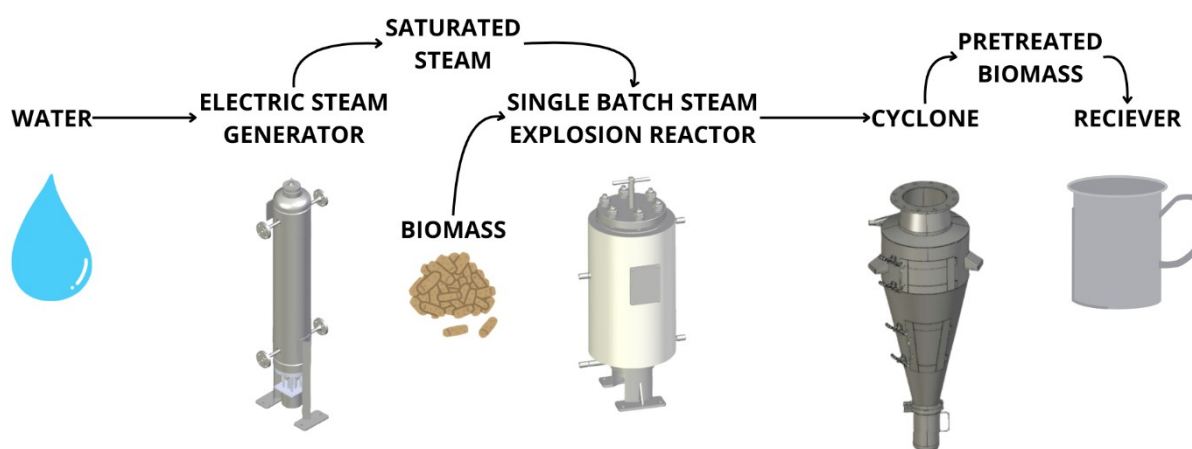


Fig. 1. Simplified scheme of steam explosion process.

140 Researchers primarily focus on two critical experimental parameters in this context, namely
 141 temperature (T, °C) and reaction time (t, minutes). These are often combined to generate a
 142 widely deployed metric known as the severity factor (R0), permitting analysis of the influence
 143 of hydrothermal conditions on the processed biomass. It was decided to apply the base
 144 logarithmic value of R0 herein to characterize the SE process, as defined by Equation 1 below
 145 (Overend et al., 1987):

$$146 \quad R_0 = t \times \exp \left[(T - 100) / 4.75 \right] \quad \text{Eq. 1}$$

147 Prior to the treatment, the TSRs were separated by a sieve into mesh sizes graded as 18-, 35- ,
 148 and 60-mesh sizes, then humidified at approximately 85 % humidity, and 200 mL of H₂O (per
 149 40 g of humidified TSRs) was additionally added directly into the batch reactor to stop the
 150 burning of the input material. The samples were loaded into the SE reactor, and processed at
 151 15 bar (corresponding to 201.4 °C) for 1.5 minutes, with the corresponding samples being
 152 labelled as S18, S35, and S60. Next, the 35-grade mesh TSRs were processed at 5 (T = 158.9
 153 °C), 10 (T = 184 °C), and 15 (T = 201.4 °C) bar for 1.5 minutes, and labeled as specimens P5,
 154 P10, and P15, respectively. Finally, the 60-grade mesh TSRs were processed at 15 bar for 0.5,
 155 1, 1.5, and 2 minutes and designated, labeled as T0.5, T1, T1.5, and T2. A summary of the
 156 pretreatment parameters is given in Table 1. It should be noted that the pressure of the steam
 157 controls the temperature of the saturated steam (Harvey, 2001).

158 Table 1. The summary of parameters used during the steam explosion pretreatments.

Sample description*	Mesh [No.]	Mesh [μm]	Pressure [bar]	Time [min]	Severity [logR0]
S18	18	1000	15	1.5	3.07
S35	35	500	15	1.5	3.07
S60	60	250	15	1.5	3.07
P5	35	500	5	1.5	1.70
P10	35	500	10	1.5	2.53

P15	35	500	15	1.5	3.07
T0.5	35	500	10	0.5	2.05
T1	35	500	10	1.0	2.35
T1.5	35	500	10	1.5	2.53
T2	35	500	10	2.0	2.65

*S – fraction size as separated by the sieve; P – differences in value for pressure; T – differences in time duration.

Formation of a sludge transpires during the SE pretreatment, comprising a solid fraction (mostly cellulose and lignin) and a liquid fraction (primarily hemicellulose and degradation compounds); these arise through the actions of the saturated steam, high pressure, and temperature in the batch reactor, and rapid expansion (Ziegler-Devin et al., 2021). The pretreated TSRs (by SE) were collected from the receiver and split into the two different fractions - solid and liquid, as shown in the diagram in Fig. 2.

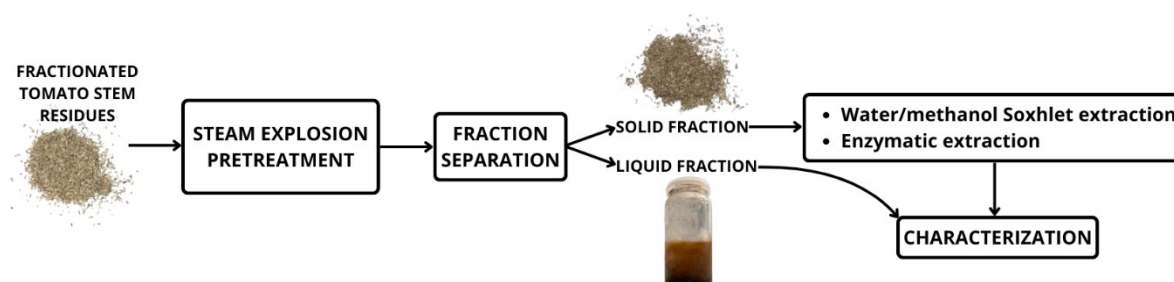


Fig. 2. Schematic description of sample processing workflow.

In order to separate the solid and liquid fractions, the samples were squeezed in a juicer-like press with a polypropylene membrane (Pegatex S; polypropylene spunbond, with an area density of 30 g/m²; PFNonwovens a.s). After separation, the solid fraction underwent additional pretreatment by Soxhlet extraction and enzymatic hydrolysis. The extracts and liquid fraction were stored at -20 °C for later characterization.

2.5 Structural analysis of untreated and SE pretreated solid fraction

Microstructural analysis was performed on a PhenomPro (Thermo Fisher Scientific, Germany) SEM operating at 150x and 400x magnification. Samples were subjected to critical point drying and coated in a gold-palladium layer to enhance their conductivity and the contrast of surfaces. The specimens were examined at a 5 kV accelerating voltage, enabling detailed visualization of the surface morphology of the TSRs and of structural modifications caused by the SE pretreatment.

2.6 Gravimetric analysis

Gravimetric determination of dissolved TSRs in the liquid and solid fractions was carried out in accordance with a manner described in a previous study by the author (Klaban et al., 2024). Analytical scales (RADWAG AS 220.R2) were employed for all measurements of mass. Empty beakers were dried at 105 °C, cooled in a desiccator and weighed (m_0), prior to being dosed with the wet samples withdrawn directly after steam explosion. Following this, the beakers were weighed again (m_1) and subsequently dried at 105 °C for 8 h or until constant weight was obtained, after which they were cooled and weighed once more (m_2). Values for sample mass ($m_{\text{sample}} = m_1 - m_0$), dry mass ($m_{\text{dry}} = m_2 - m_0$) and volatile mass ($m_{\text{volatiles}} = m_{\text{sample}} - m_{\text{dry}}$) were calculated. Volatile and non-volatile content were expressed via Equations 2 and 3 below:

$$\text{Volatile content (\%)} = (m_{\text{volatiles}} / m_{\text{sample}}) \times 100 \quad \text{Eq. 2}$$

$$\text{Non-volatile content (\%)} = 100 - \text{Volatile content} \quad \text{Eq. 3}$$

2.7 Extraction of phenolic compounds from TSR

The resulting liquid fraction enriched with phenolics underwent analysis without any additional treatment (Sapci et al., 2013). The solid fraction still contained a substantial amount of cellulose and partially depolymerized lignin, however, meaning it was possible to

process it more by enzymatic hydrolysis to release phenolic compounds or convert the biomass into fermentable sugars (Oliva et al., 2017; Zhu et al., 2024). As a consequence, the solid fraction was further extracted for phenolic yield by Soxhlet extraction and two methods of enzymatic extraction.

Soxhlet extraction

The TSRs (0.5 g) were subjected to Soxhlet extraction with 70% methanol for 6 hours. The extracts were centrifuged, pooled, and transferred into a 150 ml volumetric flask, which was filled to volume with methanol solution. The TSR extract solution thus obtained was filtered through a 0.45 µm microfiltration membrane and stored at –20 °C for later analysis as control samples.

Enzymatic hydrolysis A

Enzymatic hydrolysis of the TSRs designated “A” was performed following the standardized in vitro protocol described by Mulet-Cabero et al. (2020). The TSRs were combined with a first enzymatic mixture (comprising 2.92 g/l NaCl, 1.12 g/l KCl, 0.59 g/l NaHCO₃, 0.15 g/l CaCl₂, and 0.667 g/l pepsin). The mixture was incubated at 37 °C for 120 minutes under continuous magnetic stirring, with the pH adjusted to 2.0 by the application of HCl. Following the first phase, 10 ml of another enzymatic mixture (comprising 5.26 g/l NaCl, 0.65 g/l KCl, 0.33 g/l CaCl₂, 8.2 g/l bovine bile salt, and 4 g/l porcine pancreatin) was added into the system. The second phase took place at 37 °C for 120 minutes under continuous stirring, with pH maintained at 6.8.

Enzymatic hydrolysis B

The enzymatic hydrolysis process designated as B of TSR was performed following adherence to the protocol described by Vodicka et al. (2022). The TSRs were initially combined with the first enzymatic mixture (comprising sodium taurocholate 0.043 g/L,

222 lecithin (soy) 0.002 g/L, pepsin 0.1 g/L, NaCl 2.0 g/L, and water up to a volume of 1000 mL).
223 The mixture was then incubated at 37 °C for 120 minutes under continuous magnetic stirring,
224 with the pH adjusted to 2.0 using the aid of HCl. Following the first phase, another fluid was
225 applied at the amount of 10 mL of the second enzymatic mixture (comprising porcine bile
226 extract 0.113 g/L, lecithin (soy) 0.222 g/L, palmitic acid 0.026 g/L, BSA 3 g/L, and
227 pancreatin 0.1 g/L in a Tris-maleate buffer (5.5 g of Tris and 8.8 g of maleic acid, adjusted to
228 pH 7.8 with 0.5M NaOH, totaling volume 1000 mL)). The second phase was conducted at 37
229 °C for 120 minutes under continuous stirring, with pH maintained at 6.8. It should be noted
230 that hydrolysis B is established solely for experimental purposes, and it was designed
231 primarily for laboratory-scale simulation and mechanism study. It is not intended for direct
232 industrial application, as the protein and lipid components introduced would substantially
233 increase downstream purification complexity and cost, rendering it economically unfeasible at
234 scale.

235 The bio-accessible fraction of each enzymatic hydrolysis was obtained by centrifugation at
236 10,000 × g for 15 minutes at 4 °C. The obtained resulting TSR extract solution was filtered
237 through a 0.45 µm microfiltration membrane and stored at -20 °C for further analyses as
238 control samples.

239 2.8 Determination of phenolic and flavonoid content

240 *Phenolic content*

241 The total amount of phenolic content in the extracts was determined via the Folin-Ciocalteu
242 method, by means of UV-Vis spectrophotometry on a SPECORD 210 Plus (Analytik Jena
243 AG) UV-Vis spectrophotometer (Masci et al., 2016; Swain and Hillis, 1959). Gallic acid was
244 employed as the reference for such a semi-quantitative evaluation of the phenols present.
245 Gallic acid standard solutions (500–0.98 mg/l) were prepared as a series through serial

dilution for calibration purposes. For analysis, transfer was made into polystyrene cuvettes of 0.125–0.250 ml of each extract dissolved in methanol, as well as the gallic acid standards. These specimens were supplemented with 1.25 ml of Folin-Ciocalteu reagent (9:1, v/v) and 1 ml of Na_2CO_3 solution (7.5 g/l). The cuvettes were sealed, shielded from light, and incubated at room temperature for two hours, thereby permitting the reduction of the Folin-Ciocalteu reagent by phenolic compounds, in turn giving rise to a blue colour measurable at 765 nm. Calibration curves were generated by linear regression, and the TPC was calculated and expressed as gallic acid equivalents (GAE) per gram of dry biomass (mg GAE/g dw) (Vek et al., 2024).

Flavonoid content

Total flavonoid concentrations were determined via a UV-Vis spectrophotometry method on the SPECORD 210 Plus (Analytik Jena AG) UV-Vis spectrophotometer. A volumetric flask was dosed with a mixture of 1 ml of the sample and 4 ml of distilled water, into which 0.3 ml of 5% NaNO_2 solution was added, and this was left to react for 5 minutes at room temperature. The addition of 0.3 ml of 10% AlCl_3 solution was made subsequently, and the reaction continued for a further 6 minutes. The reaction was neutralized by adding 2 ml of 1 M NaOH and 2.4 ml of distilled water, followed by thorough mixing. The absorbance was measured at 510 nm after standing at room temperature. Flavonoid concentrations were calculated as rutin equivalents (RE) per gram of dry sample weight. A rutin standard solution (1 g/l) was prepared for calibration purposes, and serial dilutions were made to obtain concentrations ranging from 0.01 to 0.8 g/l. Each calibration standard underwent the same procedure as the sample, with absorbance being gauged afterwards (Chen et al., 2020). A calibration curve was generated by plotting the absorbance readings against rutin concentration, and the flavonoid content of each sample was calculated by substituting the

270 calibration equation with the value for absorbance. The results were expressed as milligrams
271 of RE per gram of dry TSRs (mg RE/g).

272 *Phenolic compound analysis*

273 HPLC analysis was conducted on a Dionex UltiMate 3000 Series chromatograph equipped
274 with a diode array detector (DAD) (Thermo Fisher Scientific, Germany). Chromatographic
275 separation occurred on a Kinetex 2.6 μ m C18 100 A column (150 $\times$ 4.6 mm; Phenomenex,
276 USA) coupled with a SecurityGuard ULTRA UHPLC C18 pre-column, maintained at 30 °C.
277 A binary solvent system, either comprising water and acetic acid or water, acetonitrile, and
278 acetic acid, was utilized with programmed gradient elution. Detection took place at 275 nm, at
279 an injection volume of 10 μ l, and data acquisition was managed by the LC Chromeleon™ 7.2
280 Chromatography Data System (Thermo Fisher Scientific, Germany), enabling comprehensive
281 qualitative and quantitative analysis of sample components.

282 2.9 Antioxidant activity assays

283 DPPH radical scavenging activity was evaluated by a method described in the literature (Vek
284 et al., 2024). This necessitated mixing 200 μ l of a sample with 2800 μ l of 80 μ M/l methanolic
285 DPPH solution. The mixture was incubated at room temperature in the dark for 30 minutes.
286 Absorbance was measured subsequently at 515 nm on a SPECORD 210 Plus UV-Vis
287 spectrophotometer (Analytik Jena AG). Antioxidant activity was expressed as milligrams of
288 Trolox equivalents (TE) per gram of dry TSRs (mg TE/g) (Hofmann et al., 2015).

289 2.10 Statistical evaluation of data

290 To obtain reliable data, the measurements were performed in at least three parallel replicates,
291 and the data was presented as mean $\pm$ standard deviation. A one-way Tukey's post-Hoc
292 statistical analysis was performed out using HSD. $P < 0.05$ meant statistically significant.

3. Results and discussion

3.1 Characterization of the raw TSRs

Once harvested and dried, the TSRs were crushed by a cutting mill into pieces that could pass through a sieve of 50 mm diameter, then divided into fractions by sieve analysis. The percentages for the fractions are given in Table 2. Each fraction was subjected to SE pretreatment to compare differences in behaviour relating to size during such pretreatment.

Table 2. Distribution of particle sizes of the crushed TSRs obtained from sieve analysis.

Mesh [NO.]	Size [μm]	Percentage [%]
18	1000	45.56 $\pm$ 0.34
35	500	29.71 $\pm$ 0.28
60	250	20.70 $\pm$ 0.20

Determining what primary compounds were present was crucial to assessing the sustainability of the TSRs for further processing and valorization. These included cellulose, hemicellulose, and lignin, which were quantified and compared with values reported in the literature.

The data presented in Table 3 highlight the variances in TSR composition reported in relevant studies, emphasizing the influence of factors such as plant origin, environmental conditions, and methodological differences for discerning the inherent components. The amount of lignin observed herein (19.06 $\pm$ 0.78%) was within the range stated by Covino et al. (2020), though slightly lower than the values observed by Boundzanga et al. (2022), these being concentrations of between 20.55% and 23.23%. The content of hemicellulose (33.1 $\pm$ 1.2%) fell within the lower level gauged by Covino et al. (2020), yet is less than that asserted by Boundzanga et al. (2022), which extended from 35.85% to 38.65%. The extent of cellulose (23.1 $\pm$ 0.3%) was in agreement with the findings by Covino et al. (2020), but significantly below the quantity expressed by Boundzanga et al. (2022), who described concentrations of

between 39.60% and 40.90%. These differences could be attributed to variations between the plants investigated, their growing conditions, and the analytical methodologies applied. For instance, Moradi and Fathi (2023) reported hemicellulose ($14.5 \pm 0.27\%$) at an amount beneath the results of this study, suggesting that the composition of lignocellulosic biomass might depend on factors such as the conditions under which the plants are grown and their maturity.

Table 3. Chemical composition of the TSR mixture (S35) compared to different studies characterized lignin, hemicellulose and cellulose content in tomato pomace.

Reference	Lignin [%]	Hemicellulose [%]	Cellulose [%]
This study	19.06 ± 0.78	33.1 ± 1.2	23.1 ± 0.3
(Covino et al., 2020)	10 – 25	30 – 60	20 – 40
(Boundzanga et al., 2022)	20.55 – 23.23	35.85 – 38.65	39.60 – 40.90
(Moradi and Fathi, 2023)	15.47 ± 0.65	14.5 ± 0.27	25.43 ± 0.73

The significant lignocellulosic content in the TSRs has the potential for application in biorefineries, or in the production of antioxidants and anti-inflammatory, antimicrobial, and anticarcinogenic materials (Oak et al., 2005; Shahidi and Ambigaipalan, 2015). Moreover, fibre separation of such biomass pretreated by SE could give rise to a thermal insulation material with antibacterial and antifungal properties (Tupciauskas et al., 2024).

3.2 Gravimetric analysis of SE fractions

As mentioned in section 2.4, the SE process created liquid and solid fractions. Gravimetric analysis was carried out to quantify the mass distribution between these fractions, providing insight into the extent of TSR solubilization achieved during the SE process. This mass balance was crucial for assessing how effective the pretreatment had been at disrupting the lignocellulosic matrix. It was found that the liquid fraction contained dissolved non-volatile compounds from the TSRs, as hydrolyzed from the solid part during the pretreatment. The ratio of the non-volatile portions of the TSRs in the liquid to solid fractions is illustrated in

Fig. 3. An average of 18% of the pretreated TSRs had dissolved in the liquid fraction, a slightly higher amount than in a study by Cöpur et al. (2012), where the mean percentage of the dissolved material was 14.8%.

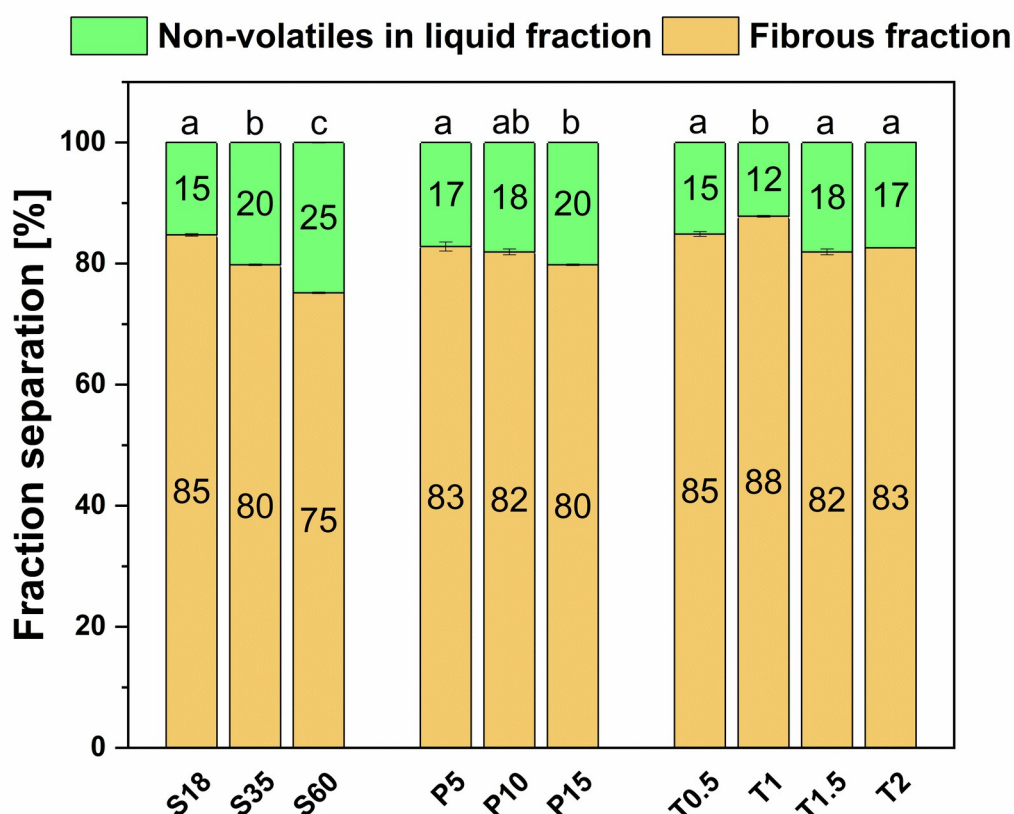


Fig. 3. Proportion of TSR matter dissolved by SE into the liquid fraction to the remaining solid-fibrous portion (total dry content). The liquid contained hydrolyzed compounds (both volatile and non-volatile), whereas the other fraction contained solid, partially hydrolyzed compounds. The pretreatment conditions comprised sieve size (S), pressure (P) and time (T). Different letters within each experimental group (Sn, Pn, Tn) indicate statistically significant differences (Tukey HSD, $p < 0.05$).

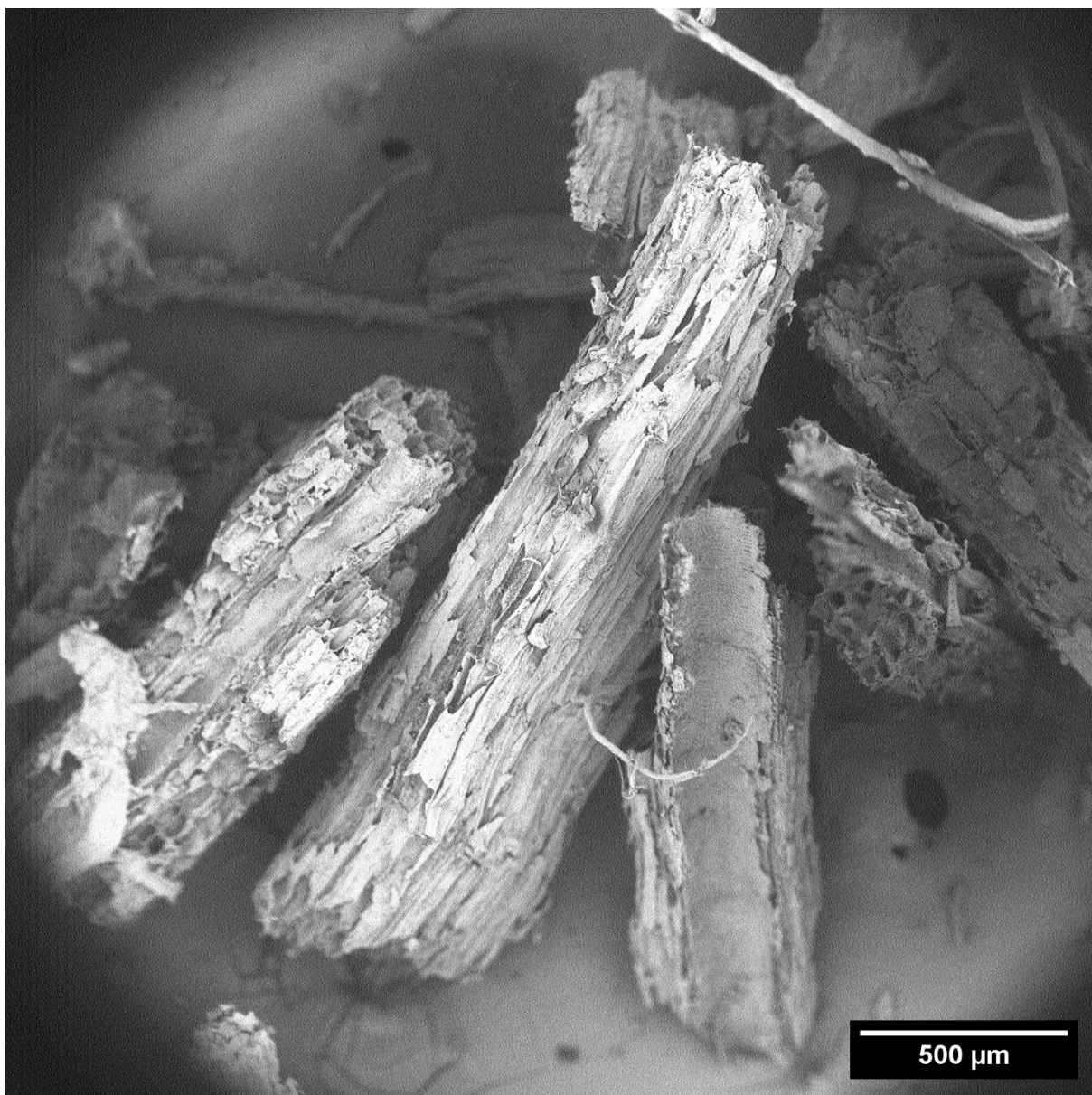
The gravimetric analysis revealed the influence the parameters of the pretreatment exerted, notably that a decrease in particle size directly affected the solubility of the TSRs. Such a

reduction in particle size, at a severity factor of $\log R_0 = 3.06$, raised their solubility. A notable aspect was that increasing the pressure, applying corresponding severity factors ($\log R_0 = 1.70; 2.53; 3.07$), and maintaining the same particle size (S35) failed to alter the volume of non-volatiles in the liquid fraction significantly. Likewise, no major change was made in this regard by extending the duration of the pretreatment and adopting the corresponding severity factors ($\log R_0 = 2.05; 2.35; 2.52; 2.65$), with the particle size remaining identical (S35).

3.3 Effect of SE pretreatment on the microstructure of the TSRs

The mechanisms of SE constitute complex thermomechanical processes capable of dissolving the microstructure of biomass. Based on research on woody biomass, this investigation of TSRs corroborated such transformative actions. Previous studies on lignocellulosic biomass have clarified the mechanisms of SE, notably a differential in pressure that instantaneously disrupts cellular structures. Although originally described for woody biomass, the same principles demonstrate remarkable transferability to agricultural residues, such as tomato biomass (Fu et al., 2017; Zhang and Cai, 2006).

SE pretreatment alters the microstructure of the given material, transforming it initially through exposure to high temperature and pressure, followed by an instantaneous drop in the latter, thereby promoting both permeability and access to cellular components. A PhenomPro SEM was employed herein to analyse such structural changes in the TSRs. The micrograph in Fig. 4 of the original untreated TSR S30 sample was generated at 150x magnification, while Fig. 5 (taken at 400x magnification) details elements variously modified by the SE procedure.



366

367 Fig. 4. Structural overview of the untreated TSR S30 sample at 150x magnification.

368 Fig. 5 contains micrographs of TSR biomass specimens at 400x magnification, showing levels
 369 of mechanical disruption to their cellular architectures, which represent reference points for
 370 later morphological changes.

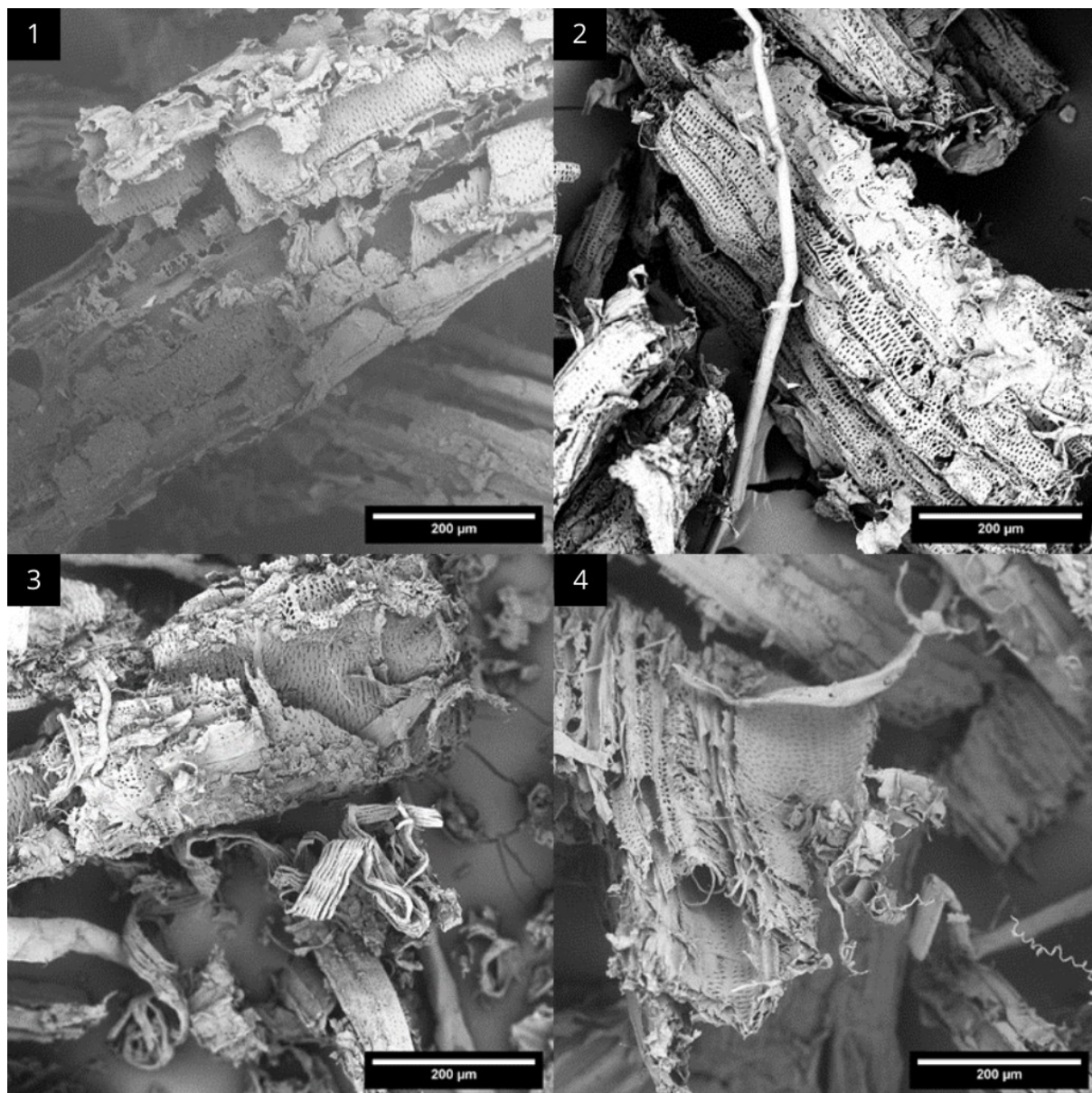


Fig. 5. Visualization of structures captured at 400x magnification, imaging the breadth of alterations exerted by the various pretreatments. Micrographs of (1) the initial TSR sample, (2) sample S60, (3) sample P15 and (4) sample T2.

Fig. 5 details morphological differences between certain TSRs before and after SE pretreatments. The original, unprocessed sample possessed a mechanically disrupted structure, with the other pretreated ones showing more fibrillation in their arrangements. Sample S60 exhibited partial delamination, and its surface was rougher, indicating moderate disruption had occurred. Sample P15, subjected to the pressure of 15 bar, demonstrated

pronounced fibre separation, rupture to its walls, and the exposure of inner cell layers, suggesting increased access to the biomass. Sample T2, treated for 2 minutes, presented significant fibrillation and the collapse of cell structures, reflecting the major impact of treatment time on the degradation of fibres.

High-resolution SEM at 400x magnification enabled the visualization of microstructural changes induced by the SE pretreatment. The consequent findings indicate the procedure is capable of modifying TSR microstructures, potentially raising the efficiency of biomass conversion. Further research would be necessary to correlate the ensuing microstructural alterations with its capacity for biochemical transformation, in addition to optimizing its parameters for maximum biomass valorization.

3.4 Phenolic and flavonoid content determination

Analysis of Total phenolic content determination in the TSR extracts by UV-Vis spectroscopy in TSR extracts

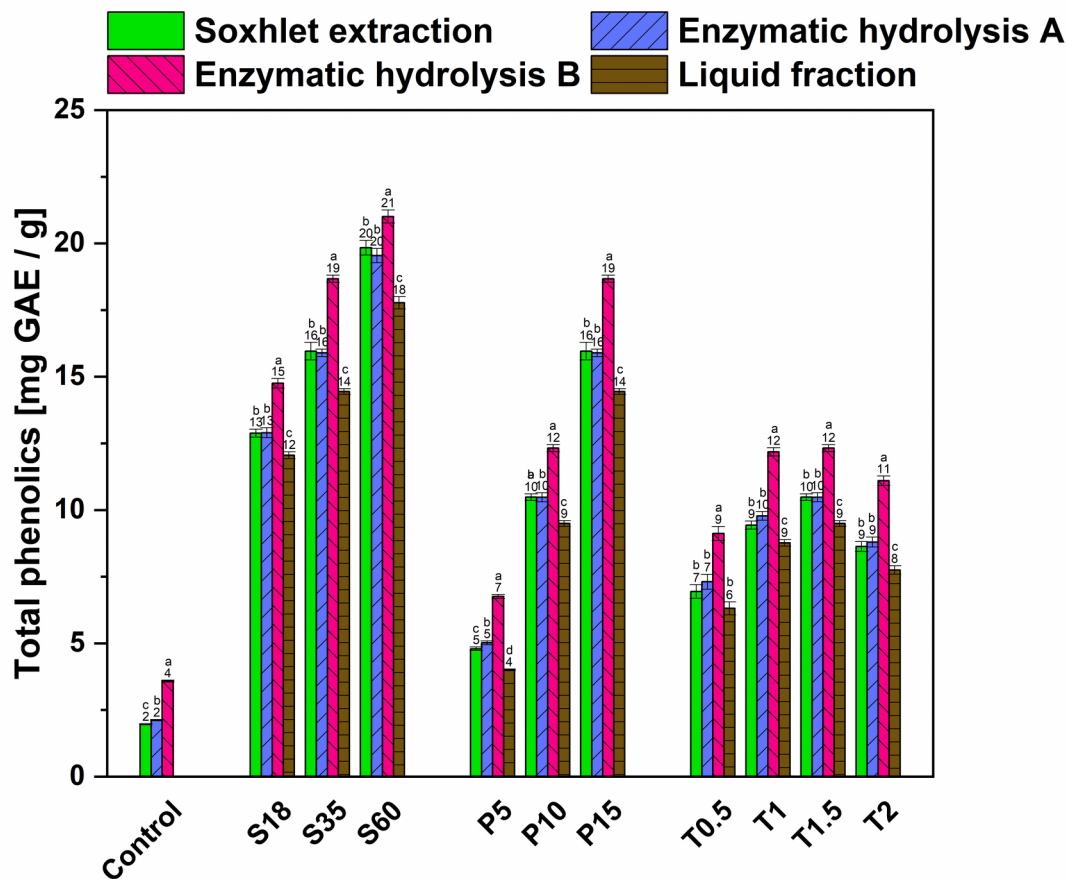
Polyphenols, complex secondary metabolites abundant in plants, exist at various concentrations in different parts of plants. The amount of phenol found in TSRs is not consistent, as can be seen in Fig. 6. Phenolics ranging between 5 and 25 mg GAE per g, yet potentially more than in the fruit of the tomato plant for reason of an inherent defence mechanism (Bulgari et al., 2015; Khoddami et al., 2013).

Fig. 6 contains data on TPC, as determined by comprehensive analysis of the SE pretreated TSRs. Apart from UV-Vis spectrophotometry, other methods were employed to obtain the findings, namely Soxhlet extraction (for control purposes) and two forms of enzymatic hydrolysis (denoted A and B) of the pretreated TSRs. Samples that had undergone the SE pretreatment demonstrated higher phenolic yields, varying as per the given conditions. A notable trend was a correlation between a decrease in TSR particle size and a consequent

404 sharp rise in phenolic yield. Such a reduction in dimension would make sense if it served as
405 an additional pretreatment procedure, albeit with a requirement for extra energy utilization
406 (more milling and/or sieving of the biomass). Raising pressure also increased the phenolic
407 content gained. Little variance was discerned, though, between the 35-mesh TSR specimens
408 pretreated for different periods of time. Total phenolic yield initially went up in connection
409 with this, but later dropped. It would appear that this parameter exerted only a minor effect on
410 the samples of this size, with any divergence likely being related to the uncertainty of the
411 method. The highest phenolic yields were achieved by enzymatic method B with 60-mesh
412 TSRs. The maximum seen for them was 5.9 times higher than for the untreated specimen, i.e.
413 21.01 mg GAE/ g of TSRs. These results indicate that SE facilitates the dissolution of
414 phenolics from the lignocellulosic matrix in an effective manner, while the adopted enzymatic
415 methods heighten the yield even more.

416 The enhanced efficiency of Enzymatic hydrolysis B in releasing phenolic compounds can be
417 attributed to several synergistic mechanisms. Bovine Serum Albumin (BSA) acts as a
418 phenolic carrier that prevents the re-adsorption of liberated compounds back onto the biomass
419 surface. BSA forms reversible complexes with phenolics, which stabilizes them and enhances
420 their solubility in the aqueous phase (Rai et al., 2018). Furthermore, the inclusion of bile salts
421 and lecithin serves to emulsify apolar components into micelles, which 'capture' and stabilize
422 polyphenols, protecting them from degradation during pH transitions and enhancing overall
423 bioaccessibility (Stinco et al., 2022). Bile salts also act as permeability enhancers by inducing
424 phospholipid-disordering and thinning the structural integrity of residual cell membranes.
425 This membranolytic activity increases biomass permeability, allowing enzymes like pepsin
426 and pancreatin to achieve deeper penetration and better access to bound phenolic-
427 polysaccharide complexes (Ozkan et al., 2020). These combined effects particularly favor the

428 release and stabilization of more amphiphilic and structurally complex phenolics, such as
 429 chlorogenic acid, thereby explaining its higher recovery under Scheme B conditions.
 430 The two-phase nature of Scheme B (starting at pH 2.0 and moving to pH 6.8) further
 431 maximizes the release of specific phenolic classes. While acidic conditions favor total
 432 phenolic recovery, the neutral environment in the second phase (pH 6.8–7.5) specifically
 433 increases the recovery of flavonoids and stabilizes pH-sensitive compounds like chlorogenic
 434 acid (Colombo et al., 2023; Dawidowicz & Typek, 2011. In contrast, simpler phenolic acids
 435 such as 3,4-dihydroxybenzoic acid, which are less effectively stabilized within micellar
 436 systems, may be more susceptible to oxidative degradation or structural transformation during
 437 prolonged exposure to near-neutral pH. Consequently, their lower yield in Scheme B may
 438 reflect reduced stability under these conditions rather than limited release.



439

440 Fig. 6. Effects of three SE factors (pressure, duration and particle size) on total phenolic
441 content in the TSRs, expressed in mg GAE per g of biomass, quantified by UV-Vis
442 spectrophotometry. Pretreatment conditions comprised 3 modes - sieve (S), pressure (P) and
443 time (T). As a control, the untreated sample S35 was considered. Different letters within each
444 experimental group (Sn, Pn, Tn) indicate statistically significant differences (Tukey HSD,
445 $p < 0.05$).

446 *Determination of flavonoid content in the TSR extracts by Uv-Vis spectroscopy*

447 The data in Fig. 7 were gathered by analysing the total flavonoid content extracted from the
448 pretreated TSRs. The methods adopted were Soxhlet extraction and forms of enzymatic
449 hydrolysis denoted A and B, with yields reported as mg RE per g of biomass. The different
450 mesh sizes applied affected the content of phenol discerned. The highest flavonoid yield for
451 all the samples was observed for the 60-mesh sieve at 7.97 ± 0.19 mg RE/ g of TSRs, equal to
452 1.5 times more than the untreated control sample which underwent enzymatic hydrolysis B.
453 Smaller TSR particles resulting from the lesser dimensions of mesh stood out in this regard,
454 too. For instance, the control at mesh size 18 yielded more flavonoids. Varying the pressure
455 applied (5-15 bar) also led to rises in the flavonoids obtained, although prolonging the
456 duration (0.5-2 min) of the SE pretreatment had little effect. These findings show that the SE
457 procedure strongly promotes the dissolution of flavonoids from TSRs.

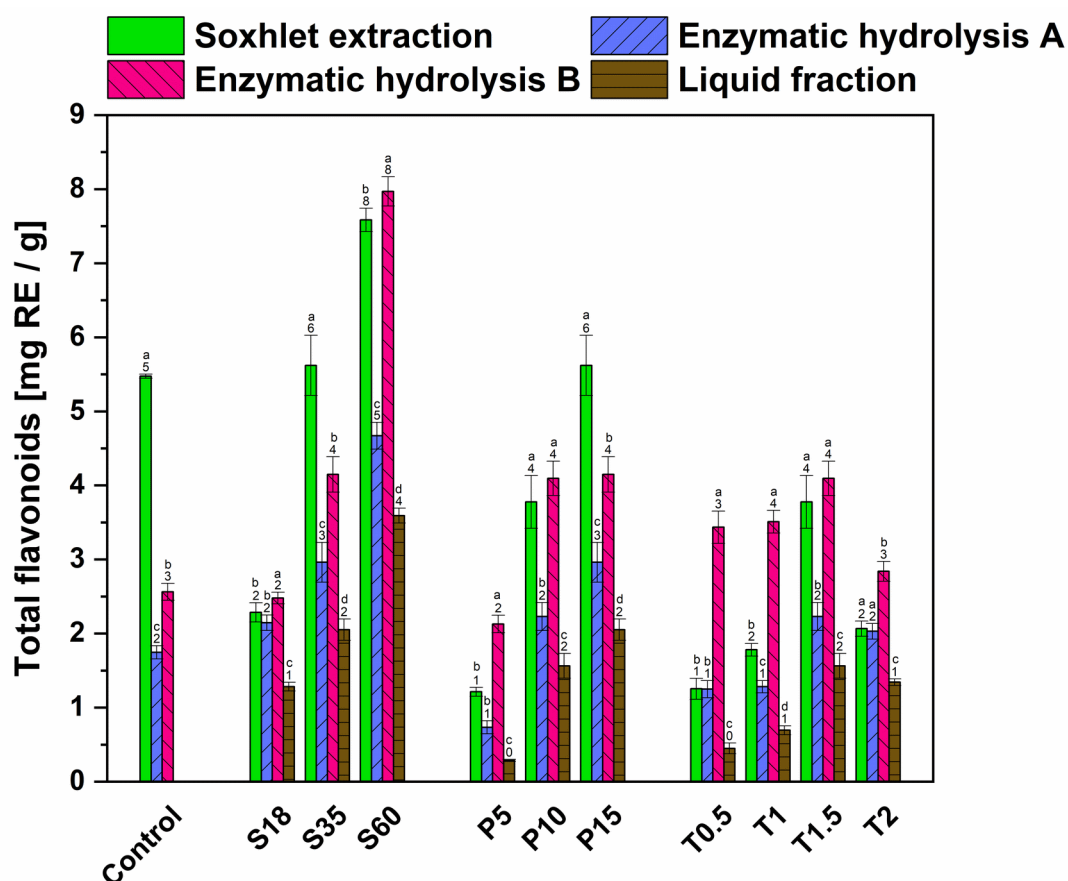


Fig. 7. Effects of SE, pressure, duration and particle size on total flavonoid content in the TSRs, expressed in mg RE per g of biomass. Pretreatment conditions comprised 3 modes - sieve (S), pressure (P) and time (T). As a control, the untreated sample S35 was considered. Different letters within each experimental group (Sn, Pn, Tn) indicate statistically significant differences (Tukey HSD, $p < 0.05$).

Researchers state that flavonoid content in tomato varies from 2 to 6 mg AE per g (Dūma et al., 2018; Mokhtar et al., 2015), and that an optimized SE pretreatment procedure can enhance the release of bioactive compounds from plant biomass (Martín-Sampedro et al., 2011; Wan et al., 2022a). The influence of the SE pretreatment on the phenolic and flavonoid content varies to some extent. Li et al. (2020) state it is capable of destroying cell wall structures, thereby promoting the solubilization of bioactive compounds, especially flavonoids. They also describe an increase in flavonoid content in sea buckthorn pomace from 7.14 to 24.74 mg

catechin equivalence per g (Li et al., 2018), in line with the results stated herein. Certain chemical bonds, such as glycosidic bonds and hydrogen bonds, can be cleaved by the instantaneous change in pressure during the SE pretreatment, however, leading to the decomposition of phenolics (Chen et al., 2020). Since a reduction in total phenolic and flavonoid content occurs following the procedure, it would appear that its effectiveness may depend on the particular phenolic composition and structural characteristics of the biomass matrix. This includes the type of lignin present and how it interacts with cell wall components, which in turn influence the solubilization and stability of phenolic compounds during processing (Gong et al., 2021).

The data presented in this study agree with or exceed values in the literature for similar agricultural residues treated by comparable methods. For instance, Cui et al. (2023) asserted that SE pretreatment yielded 30–55 mg GAE/g Dw of phenolics from grape pomace. Research on olive pomace revealed that the same procedure gave rise to a phenolic content of 25–50 mg GAE/g Dw (Gullón et al. 2018). The SE pretreatment of Hangbaiju (Hangzhou white chrysanthemum) by Zhu et al. (2024) yielded up to 13 mg CAE/g of phenolics. Other lignocellulosic residues from various agricultural sources (e.g. wheat straw and rice husks) treated with SE produced 15–40 mg GAE/g of phenolics (Cara et al., 2008; Wan et al., 2022a). The results presented herein show that enzymatic hydrolysis B, when applied to a solid fraction of steam-exploded TSRs (S60), released an additional 21.01 mg GAE/g, hence a cumulative yield of approximately 40 mg GAE/g. This combined effect significantly exceeds the average phenolic content typically reported for untreated TSRs (5–25 mg GAE/g), highlighting the strong synergistic potential of SE followed by the enzymatic process. It should be noted, though, that the methodologies employed in the studies above may have differed and thereby affected the values reported.

Steam explosion mechanism of lignin

496 Bioactive compounds, e.g. phenolics and flavonoids, arise through the transformation of
497 lignin during the given SE procedure. Critical to recovering such substances, this form of
498 thermomechanical treatment initially involves exposing biomass to high-pressure steam,
499 followed by rapid decompression that causes physical and chemical modification to the
500 structure of the lignin. The intense heat and pressure have the potential to cleave β -O-4 ether
501 bonds which can be observed in Fig. 8 that are prevalent in the polymer matrix of lignin,
502 leading to partial depolymerization and the formation of lower molecular weight lignin
503 fragments and soluble phenolic compounds (Jamari et al., 2019; Nader et al., 2022). However,
504 lignin might repolymerize under certain conditions pertaining to the hydrothermal properties
505 of SE, consequently impacting the yield of the bioactive compounds (Li et al., 2007).

506 SE hydrolyses hemicellulose into its monosaccharide components, primarily pentoses and
507 hexoses. Under the acidic conditions generated during SE, sugars undergo dehydration (Bao
508 et al., 2024); specifically, hexoses like glucose could isomerize and cyclize, giving rise to
509 compounds such as quinic acid. The latter serves as a precursor for the synthesis of
510 chlorogenic acid (CGA), the ester formed through the esterification of quinic acid with caffeic
511 acid. CGA is known for its antioxidant activity and health benefits (Gong et al., 2021), and
512 has anti-inflammatory properties.

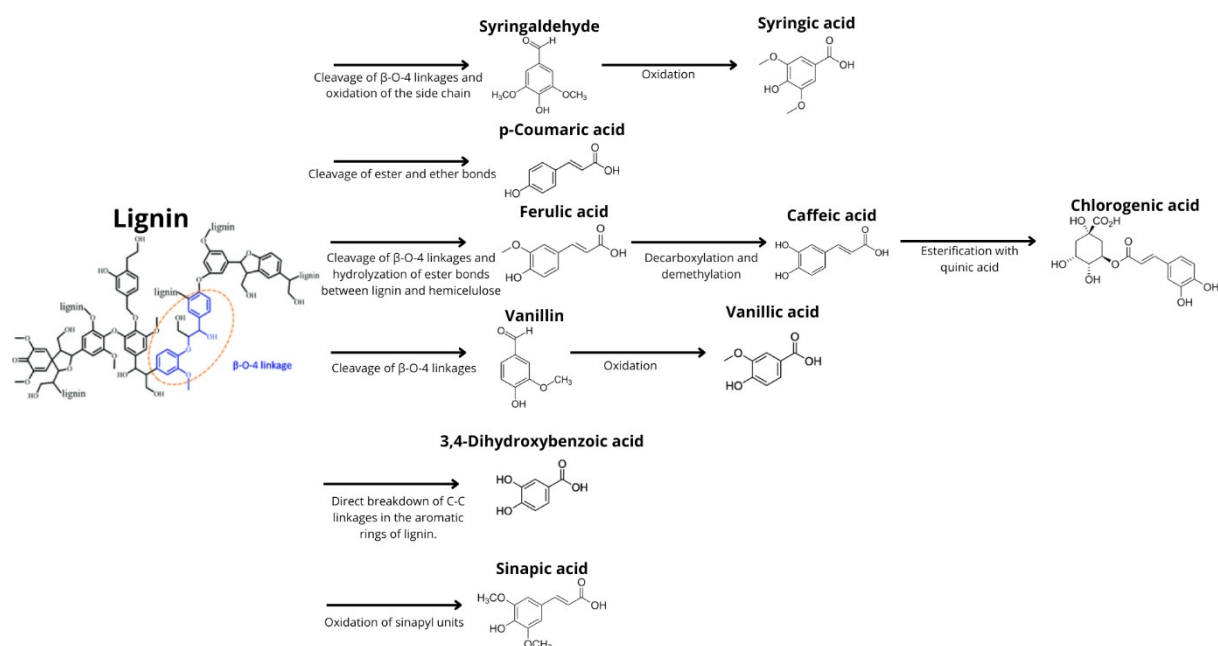


Fig. 8. Cleavage pathways of lignin during SE – generation of phenolic acids (Auxenfans et al., 2017; Liu et al., 2019; Oleszek et al., 2023; Ribeiro et al., 2023).

Phenolic compound analysis

Studies by Ali et al. (2020) and Flores et al. (2021) have proven that phenolic compounds are found in tomatoes. In order to clarify the influence of SE pretreatment on their release and extraction, HPLC-DAD was conducted on extracts to quantify the phenolics present in original and pretreated samples, applying the Soxhlet and enzymatic processes (A and B) to this end. Table 4 summarizes a subset of five phenolic compounds discerned, namely CGA, ferulic acid, 3,4-dihydroxybenzoic acid, vanillic acid and catechin, selected for their quantitative relevance, response to the pretreatment and biological significance. Such data reflect how the combined procedure of SE and enzymatic hydrolysis affects the release of hydroxycinnamic and hydroxybenzoic acids, as well as flavonoids.

The complete analytical data set is provided in the supplementary materials. It includes HPLC-DAD chromatograms of 18 phenolic standards (Fig. S1) and their corresponding chromatographic parameters and retention times (Table S2). To illustrate the extraction

profiles, Fig. S3 shows representative chromatograms for fraction S60 across all four processing methods (liquid fraction (LF), enzymatic hydrolysis A (A), enzymatic hydrolysis B (B), and Soxhlet extraction (E)). The total quantified yields (expressed in $\mu\text{g/g}$ dry TSR) for selected phenolic acids and catechin across all sieve fractions and processing parameters (S, P, and T) are summarized in Table S4. While the chromatograms in Fig. S3 show the complete polyphenolic profile, Table S4 focuses on the predominant compounds, including p-coumaric, ferulic, sinapic, chlorogenic, 3,4-dihydroxybenzoic, vanillic, and syringic acids.

Table 4. Influence of SE-pretreatment parameters on the yield (in $\mu\text{g/g}$ of dry TSRs) of specific phenolic compounds in the TSRs. Quantification comprised HPLC-DAD of the liquid fraction, as to the forms of enzymatic hydrolysis (A and B) and Soxhlet extraction applied. The SE conditions for each compound corresponded to the set of parameters (particle size, pressure and time) that exerted the greatest overall effect. The control sample denoted S35 contained untreated TSRs.

Compound	Chlorogenic acid [$\mu\text{g/g}$]	Ferulic acid [$\mu\text{g/g}$]	3,4-dihydroxybenzoic acid [$\mu\text{g/g}$]	Vanillic acid [$\mu\text{g/g}$]	Catechin [$\mu\text{g/g}$]
Liquid fraction					
Control	N/A	N/A*	N/A	N/A	N/A
S60	0.27 $\pm$ 0.01	0.43 $\pm$ 0.02	2.5 $\pm$ 0.1	1.8 $\pm$ 0.1	6.5 $\pm$ 0.3
P15	5.6 $\pm$ 0.3	0.209 $\pm$ 0.004	2.6 $\pm$ 0.1	1.9 $\pm$ 0.1	4.2 $\pm$ 0.3
T2	<LOQ*	<LOQ*	1.5 $\pm$ 0.1	0.98 $\pm$ 0.01	1.76 $\pm$ 0.01
Enzymatic hydrolysis A					
Control	5.94 $\pm$ 0.06	0.212 $\pm$ 0.005	2.63 $\pm$ 0.02	1.64 $\pm$ 0.06	<LOQ*
S60	19.9 $\pm$ 0.3	0.131 $\pm$ 0.003	2.4 $\pm$ 0.1	2.3 $\pm$ 0.1	11.3 $\pm$ 0.8
P15	8.4 $\pm$ 0.2	0.18 $\pm$ 0.01	1.7 $\pm$ 0.1	0.80 $\pm$ 0.04	3.1 $\pm$ 0.2
T2	15.3 $\pm$ 0.5	0.77 $\pm$ 0.03	0.69 $\pm$ 0.03	1.83 $\pm$ 0.09	6.43 $\pm$ 0.06
Enzymatic hydrolysis B					
Control	3.9 $\pm$ 0.2	0.391 $\pm$ 0.008	2.6 $\pm$ 0.2	2.5 $\pm$ 0.1	3.9 $\pm$ 0.2

S60	<LOQ*	0.228±0.008	<LOQ*	3.5±0.2	10.6±0.4
P15	7.3±0.2	0.148±0.003	0.42±0.02	2.69±0.02	1.85±0.03
T2	6.30±0.06	0.79±0.03	<LOQ*	3.1±0.1	5.5±0.1
Soxhlet extraction					
Control	17.2±0.2	0.092±0.002	6.5±0.2	1.9±0.1	9.0±0.5
S60	31±1	0.41±0.02	5.1±0.1	3.0±0.2	20.9±0.3
P15	37±2	0.32±0.01	4.7±0.2	3.3±0.1	11.5±0.1
T2	51±3	0.44±0.01	2.5±0.3	4.2±0.1	21±1

*N/A (not applicable) – all liquid fractions were pretreated by SE

*LOQ (limit of quantification) = 0.04 – 0.08 %

The most abundant compound detected was CGA, as typically bound in the cell wall of the plant. While Soxhlet extraction of the untreated TSRs yielded 17.2 µg/g, the T2 SE-treated sample (at 15 bar for 2 min.; S35) notably exceeded it at 51 µg/g. This is important because CGA possesses antihypertensive and antidiabetic properties, showing potential impact against metabolic syndrome (Santana-Gálvez et al., 2017), and due to enhanced stability it is promising compound for food preservatives (Nam et al., 2017) or crosslinking in biopolymers (Sapuła et al., 2024). A similar finding was seen for catechin, with Soxhlet extraction engendering 9 µg/g for the untreated TSRs and 23 µg/g for the T2 sample. Catechin is a strong antioxidant with potential benefits in cardiovascular health and cognitive function (Mita et al., 2024). Since it is not from monolignols but flavan-3-ols, the SE pressure and steam break down proanthocyanidins by cleaving interflavan bonds to release monomeric catechin units (Zhang et al., 2021). These results confirm that SE facilitates access to phenolic compounds by cleaving ester and ether bonds in the lignin-carbohydrate complex, which are otherwise bound within the lignocellulosic matrix (Serrano et al., 2017; Wan et al., 2022a). Such enhanced release under Soxhlet conditions indicates that SE contributes to

559 depolymerization and solvent accessibility, though does not promote aqueous solubilization
 560 during the pretreatment.

561 A distinct pattern was seen for p-coumaric acid, in contrast. Greater concentrations of it were
 562 detected in the liquid fraction with increased severity factors, highlighting its susceptibility to
 563 thermal solubilization. The p-coumaric acid has strong antimicrobial activity and is used in
 564 active packaging to improve UV protection and shelf life (Virgili et al., 2022), or as a
 565 browning inhibitor in fresh-cut produce (Jiang and Penner, 2022). This reinforces the finding
 566 that p-coumaric acids exist in less complex esterified forms, which are easily cleaved and
 567 released into the aqueous phase during SE (Auxenfans et al., 2017).

568 A declining trend was also observed for 3,4-dihydroxybenzoic acid (3,4-DHBA), as untreated
 569 samples possessed a higher concentration of it (6.5 µg/g, Soxhlet), followed by consistent
 570 reduction alongside a parallel rise in severity factor. While 3,4-DHBA shows potential in
 571 protecting cells from oxidative damage, can also be used to improve the properties of
 572 polymers (e.g. mechanical) and positively affect degradation rates (Mouren et al., 2024).

573 The highest concentration for the Soxhlet control specimen pertained to ferulic acid, evincing
 574 its vulnerability to raised pressure and temperature during exposure. It has anti-ageing
 575 properties and is used as a bio-based monomer for polyesters (Zhang et al., 2024). While
 576 evidence exists that protocatechuic acid can sometimes leach into the liquid fraction during
 577 the SE process, its overall yield decreases in line with a rise in severity (Wan et al., 2022b).

578 Vanillic and syringic acids presented mixed distributions. The latter was moderately
 579 distributed in each extract and in the liquid phase, suggesting partial solubility. Vanillic acid
 580 has neuroprotective effects and benefits for metabolic syndrome and serves also as a bio-
 581 based monomer for polymer synthesis and as an additive in polymers for food packaging
 582 (Magiera et al., 2025, Vannini et al., 2023). In contrast, syringic acid remained largely in the

solid phase, with a greater recovery rate by Soxhlet and moderate by enzymatic extractions. It is used in rubber to prevent oxidation and in edible coatings to prolong shelf life (Chen et al., 2022; Yang et al., 2019). These patterns imply that certain phenolics undergo degradation or structural rearrangement under SE conditions, especially at elevated severities (Akizuki et al., 2023).

Sinapic acid which can be used to strengthen biopolymer films and a stabilizing agent in edible coatings (Rabiej-Kozioł et al., 2022, Crouvisier-Urien et al., 2019), somewhat resists direct extraction during SE pretreatment, though. The greatest yields were achieved by enzymatic extraction B of the SE pretreated sample S35 (4.8 µg/g) (Wang et al., 2021).

This study emphasizes how the SE pretreatment influences the phenolic profiles of TSRs. The biomass is altered through the degradation, conversion and solubilization of phenolic compounds under varying procedural conditions, which directly affect the bioactive potential of the TSR matrix. SE pretreatment significantly enhances the release and bioaccessibility of phenolic compounds from the biomass, by disrupting the cell wall matrix and enabling the extraction of bound phenolics during enzymatic hydrolysis (Das et al., 2020). The transformations observed, such as the degradation of 3,4-dihydroxybenzoic acid, highlight the effects of SE and conditions of enzymatic hydrolysis on phenolic profiles. These findings suggest that SE-treated TSRs show potential as a valuable source of bioaccessible phenolics with functional and health benefits, and that further research is warranted.

Based on the specific phenolic profile of the extracts obtained in this study, targeted application scenarios can be proposed beyond general functional food uses. High-pressure steam explosion combined with enzymatic hydrolysis (particularly Scheme B) resulted in extracts with significant yields of chlorogenic acid and catechins. Given that CGA has a strong propensity to concentrate at oil-water interfaces, these extracts are exceptionally suited as natural antioxidant stabilizers for emulsion-based systems (e.g., salad dressings or

functional beverages), where they can effectively inhibit lipid oxidation (Meireles et al., 2019). Furthermore, for fractions containing higher relative amounts of ferulic acid and p-coumaric acid, the most promising application lies in the development of bioactive food packaging. Studies have shown that ferulic acid improves the mechanical strength and barrier properties of biodegradable films, such as PLA or PHBV, while providing intrinsic antimicrobial activity (Moll & Chiralt, 2023; Ordoñez et al., 2022). These specific applications are further supported by the physiological benefits of these compounds, such as the modulation of gut microbiota and intestinal barrier function, suggesting their potential as ingredients in gastrointestinal-targeted functional foods (Huang et al., 2025; Tian et al., 2022).

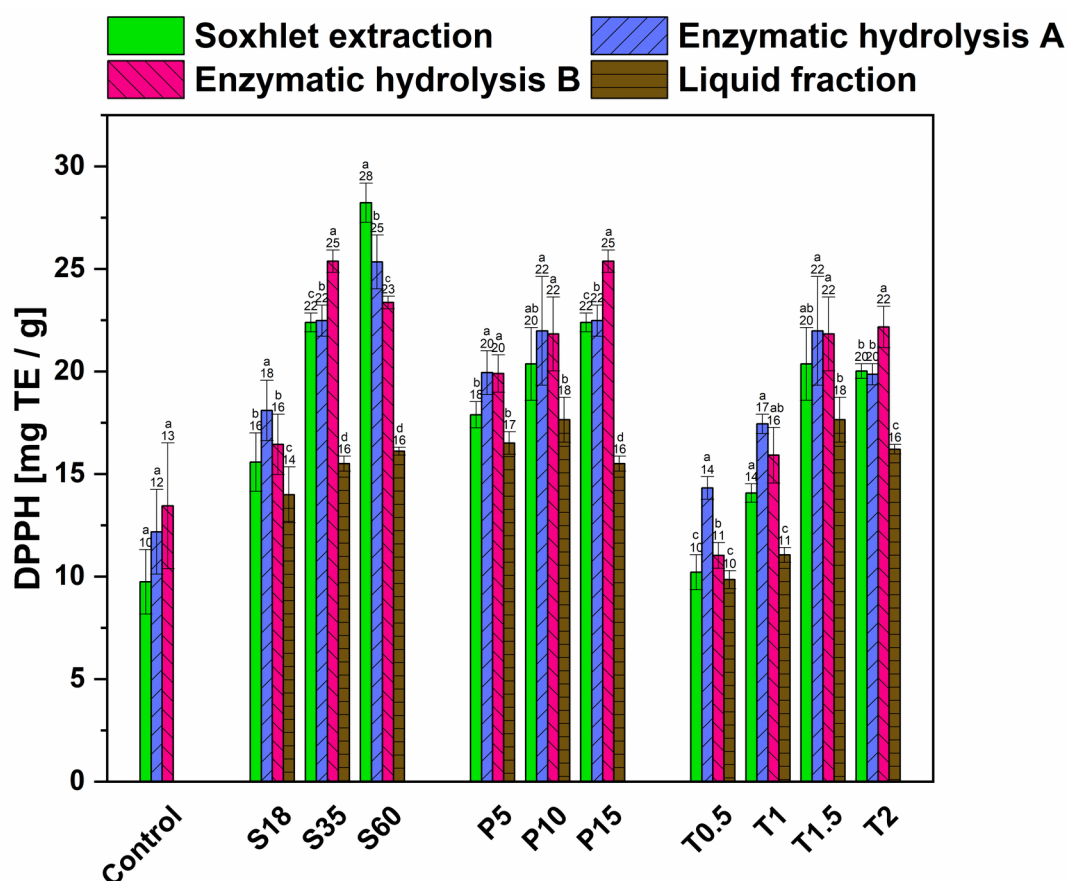
While this study focuses on laboratory-scale optimization, the ecological and circular economy benefits of the proposed strategy are significant. Compared to conventional solvent-based extraction methods, which typically require large volumes of organic solvents, longer processing times, and additional solvent recovery steps, SE represents a more environmentally friendly and potentially energy-efficient alternative due to its rapid processing and minimal chemical input. SE is an energy-efficient pretreatment due to the rapid disruption of the lignocellulosic matrix without the necessity for toxic organic solvents, which reduces the overall environmental footprint compared to conventional chemical methods. From an economic perspective, the lignin-rich residues recovered after SE represent a valuable by-product rather than waste. In a biorefinery context, these residues can be valorized as a low-cost fuel source to generate process heat and power, analogous to energy integration strategies employed in kraft pulp mills (Ziegler-Devin et al., 2021). Furthermore, although enzymatic hydrolysis B utilizes laboratory-grade reagents like BSA and bile salts to provide mechanistic clarity, industrial-scale implementation would transition to industrial-grade enzymes and recycling protocols to ensure economic feasibility. By utilizing TSR, which is an abundant and currently underutilized agricultural waste, this process directly supports circular economy

goals by converting low-value biomass into high-value antioxidant extracts suitable for industrial applications

In general, the SE pretreatment has the capacity to boost phenolic yields over those for untreated TSRs, whereby an increased amount of phenolic is recoverable, depending on the compound in question. Combining high pressure with a fine grind of the biomass and an adopted form of extraction maximizes the release of bioactive compounds, e.g. chlorogenic and catechin. These results align with those of prior studies on lignocellulosic residues, and indicate that TSRs are valorized effectively through SE pretreatment and selective fractionation (Wan et al., 2022a; Yu et al., 2023). This approach would be applicable for a concept at a biorefinery for producing high-value antioxidant phenolics from agricultural waste.

3.5 Antioxidant activity of TSR extracts

Past investigations have shown that phenolic compounds exhibit strong antioxidant properties, functioning as radical scavengers and reducing agents that protect against oxidative stress (Kumar and Goel, 2019). In this study, the antioxidant activity of the TSRs was evaluated by a DPPH assay, and the results are presented in Fig. 9. The antioxidant activity is expressed as TE per gram of sample, where a higher TE value indicates greater antioxidant capacity (Song et al., 2024). The SE-pretreated TSRs exhibited enhanced antioxidant activity, their facility for DPPH radical scavenging exceeding (by 2.1 times) the original untreated samples (9.74, 12.18 and 13.45 TE mg/g, respectively).



653

654 Fig. 9. Effects of explosion pressure, duration and particle size on the antioxidant activity of
 655 TSRs expressed in mg TE/g. The pretreatment conditions comprised 3 modes - sieve (S),
 656 pressure (P) and time (T). The untreated sample S35 served as a control. Different letters
 657 within each experimental group (Sn, Pn, Tn) indicate statistically significant differences
 658 (Tukey HSD, $p < 0.05$).

659 SE has been reported to improve the efficiency of polyphenolic extraction by disrupting the
 660 lignocellulosic matrix, facilitating access to phenolics and enhancing their bioavailability
 661 (Wan et al., 2022a). Such pretreatment boosted the antioxidant potential of all the samples.
 662 For instance, those denoted S18, S35 and S60 exhibited rises of up to 16.1 ± 0.2 mg TE/g
 663 (S60), while the pressure differences exerted on P5, P10 and P15 brought about increases of
 664 up to 17.6 ± 1.7 (P10 and T1.5). Varying the parameter of time (T0.5, T1, T1.5 and T2) failed
 665 to exert any significant effect, compared to the control sample, prior to carrying out enzymatic

666 hydrolysis. In fact, a slight decrease in antioxidant activity was observed, dropping from 17.6
667 (T1.5) to 16.2 (T2) mg TE/g of TSRs.

668 Once enzymatic hydrolysis A and B had been performed, another rise in DPPH activity was
669 observed. For example, the S35 and P15 samples exhibited the highest activity at 25.4 ± 0.5 mg
670 TE/g, followed closely by S60 (23.4 ± 0.3 mg TE/g). These findings support the hypothesis
671 that enzymatic hydrolysis processes are able to release bound polyphenols, boosting the level
672 of antioxidant activity. Indeed, enzymatic hydrolysis may cause the extraction of esterified or
673 insoluble phenolics, thereby furthering their bioavailability (Neffe-Skocińska et al., 2023).

674 The results reported herein on the antioxidant activity of TSRs after SE pretreatment and
675 enzymatic hydrolysis agree somewhat with prior related research. Investigations by Liu et al.
676 (2021) on *Prinsepia utilis* (Royle fruits) and Gomes et al. (2019) on grapes both highlighted a
677 gradual rise in antioxidant capacity following simulated processes of enzymatic hydrolysis.

678 This suggests that such an environment of hydrolysis has the potential to intensify the
679 availability or bioactivity of antioxidant compounds in certain plant-based materials.

680 Returning to the current investigation, since certain samples demonstrated improvement in or
681 maintained their antioxidant activity while others diminished in this regard, it would seem that
682 the specific parameters applied during the pretreatment and enzymatic hydrolysis procedures
683 significantly affected the consequent antioxidant profile of the TSRs.

684 Notably, samples with a high TPC (e.g. S60 and P15) also showed elevated antioxidant
685 activity, lending support to the strong correlation between phenolic concentration and radical
686 scavenging capacity. These results accentuate the potential of SE within a strategy for
687 valorization that aims to recover antioxidant-rich extracts from TSRs.

688 4. Conclusion

Carrying out SE pretreatment of agricultural residues (herein a harvest of *Solanum lycopersicum*) shows promise in connection with sustainable valorization and circular economy applications. It was observed that SE effectively altered the content and profiles of the phenolic compounds in the tested tomato residues. Optimal conditions for this comprised both the smallest particle size and high pressure, bringing about the greatest yields of 21.01±0.24 mg GAE/g of phenolics and 7.97±0.19 mg RE/g of flavonoids with statistical significance across all treatments ($p<0.05$). Combining SE with additional hydrolysis boosted the amounts obtained of certain phenolics, such as acids (chlorogenic, p-coumaric, 3,4-dihydrobenzoic, ferulic, syringic, sinapic and vanillic) and catechin. Enzymatic hydrolysis facilitated higher yields of phenolic and flavonoid compounds, in addition to raising the level of antioxidant activity, in comparison with a typical method of solvent extraction (e.g. Soxhlet). The enhanced recovery of bioactive compounds highlights the potential applicability of this approach for the production of natural antioxidants suitable for food formulation, active and bio-based packaging materials, and integration into biorefinery platforms for high-value ingredient recovery. It should be acknowledged that the single-factor experimental design employed herein does not demonstrate potential interactions between variables, and future studies should therefore consider multivariate optimization approaches, such as response surface methodology, to identify global optimum conditions. Future research should focus on scaling up the process, techno-economic evaluation, optimizing industrial parameters and gaining further insight into the thermochemical mechanisms involved. This would raise the sustainability and economic viability of the approach in the production of high-value bioactive compounds

CRedit authorship contribution statement

Vladimír Sedlářík: Writing- reviewing and editing, Supervision, Resources, Project administration, Funding acquisition, Conceptualization. Jakub Klaban: Investigation, Formal

714 analysis, Conceptualization, Writing- reviewing and editing, Methodology, Writing- original
715 draft. Tomáš Šopík: Data curation, Formal analysis. Monika Strašáková: Formal analysis.
716 Klaudia Chmelová: Formal analysis. Fernando Bonfiglio: Writing- reviewing and editing,
717 Methodology, Conceptualization.

718 Declaration of Competing Interest

719 All authors declare that there is no conflict of interest regarding the publication of this paper.

720 Acknowledgments

721 The authors are grateful to the Centre of Polymer Systems, at Tomas Bata University in Zlín
722 (TBU).

723 Funding sources

724 This study was developed in the framework of the the Internal Grant Agency of TBU in Zlín
725 [grant no IGA/CPS/2025/002], DKRVO [grant no RP/CPS/2024-28/002] with the financial
726 support of the Ministry of Education, Youth and Sports of the Czech Republic, European Just
727 Transition Fund within the Operational Programme: Just Transition under the aegis of the
728 Ministry of the Environment of the Czech Republic, project CirkArena number
729 CZ.10.03.01/00/22_003/0000045 and the Ministry of Education Youth and Sports of the
730 Czech Republic, Operational Programme Johannes Amos Comenius OP JAC "Application
731 potential development in the field of polymer materials in the context of circular economy
732 compliance (POCEK)", number CZ.02.01.01/00/23_021/0009004; the European Union
733 Horizon 2020 research and innovation programme MSCA-RISE, in connection with a specific
734 project entitled "Sustainable production of cellulose-based products and additives to be used
735 in SMEs and rural areas" and CELISE [grant agreement no 101007733].

736 Ethics statement

737 There are no studies with humans/animals in this work.

738 Declaration of Competing Interest

739 The authors declare that they have no known competing financial interests or personal
740 relationships that could have influenced the findings reported in this paper.

741 Glossary

742 TSR

743 Tomato stem residues

744 SE

745 Steam explosion

746 BSA

747 Bovine serum albumin

748 TPC

749 Total phenolic content

750 HPLC

751 High-performance liquid chromatography

752 DAD

753 Diode array detector

754 SEM

755 Scanning electron microscopy

756 DPPH

757 2,2-Diphenyl-1-picrylhydrazyl

758 RE

759 Rutin equivalents

760 TE

761 Trolox equivalents

762 GAE

763 Gallic acid equivalents

764 Dw

765 Dry weight

75

76

766 CGA
 767 Chlorogenic acid
 768 3,4-DHBA
 769 3,4-dihydroxybenzoic acid
 770 S
 771 Particle size
 772 P
 773 Pressure
 774 T
 775 Residence time
 776 m
 777 Mass
 778 Data availability

 779 Data will be made available on request.

 780 Declaration of generative AI and AI-assisted technologies in the writing process.

 781 During the preparation of this work, the author(s) used gemini.google.com in order to
 782 improve the readability and language of the manuscript. After using this tool/service, the
 783 author(s) reviewed and edited the content as needed and take(s) full responsibility for the
 784 content of the published article.

785 References

- 786 Akizuki, S., Suzuki, H., Fujiwara, M., Toda, T. (2023). Impacts of steam explosion pretreatment on
787 semi-continuous anaerobic digestion of lignin-rich submerged macrophyte. *Journal of Cleaner*
788 *Production*, 385, 135377. <https://doi.org/10.1016/J.JCLEPRO.2022.135377>
- 789 Ali, M.Y., Sina, A.A.I., Khandker, S.S., Neesa, L., Tanvir, E.M., Kabir, A., Khalil, M.I., Gan, S.H.
790 (2020). Nutritional Composition and Bioactive Compounds in Tomatoes and Their Impact on
791 Human Health and Disease: A Review. *Foods*, 10, 45.
792 <https://doi.org/10.3390/FOODS10010045>
- 793 Almeida, P. V., Gando-Ferreira, L.M., Quina, M.J. (2024). Tomato Residue Management from a
794 Biorefinery Perspective and towards a Circular Economy. *Foods*, Vol. 13, Page 1873 13, 1873.
795 <https://doi.org/10.3390/FOODS13121873>
- 796 Auxenfans, T., Crônier, D., Chabbert, B., Paës, G. (2017). Understanding the structural and chemical
797 changes of plant biomass following steam explosion pretreatment. *Biotechnology for Biofuels*,
798 10, 1–16. <https://doi.org/10.1186/S13068-017-0718-Z>
- 799 Bao, Y., Du, Z., Liu, X., Liu, H., Tang, J., Qin, C., Liang, C., Huang, C., Yao, S. (2024). Furfural
800 production from lignocellulosic biomass: one-step and two-step strategies and techno-economic
801 evaluation. *Green Chemistry*, 26, 6318–6338. <https://doi.org/10.1039/D4GC00883A>
- 802 Baral, N. R., & Shah, A. (2017). Comparative techno-economic analysis of steam explosion, dilute
803 sulfuric acid, ammonia fiber explosion and biological pretreatments of corn stover. *Bioresource*
804 *Technology*, 232, 331–343. <https://doi.org/10.1016/j.biortech.2017.02.068>
- 805 Bolaño, J., Insuasty, D.C., Rodríguez, D., Grande-Tovar, J.D., Potential, C.D., Copolovici, M.,
806 Carolina, D., Insuasty, D., David, J., Macías, R., Grande-Tovar, C.D. (2024). Potential Use of
807 Tomato Peel, a Rich Source of Lycopene, for Cancer Treatment. *Molecules*, Vol. 29, Page 3079
808 29, 3079. <https://doi.org/10.3390/MOLECULES29133079>
- 809 Boundzanga, H.M., Cagnon, B., Roulet, M., de Persis, S., Vautrin-UI, C., Bonnamy, S. (2022).
810 Contributions of hemicellulose, cellulose, and lignin to the mass and the porous characteristics
811 of activated carbons produced from biomass residues by phosphoric acid activation. *Biomass*
812 *Conversion and Biorefinery*, 12, 3081–3096. <https://doi.org/10.1007/S13399-020-00816-9>
- 813 Bulgari, R., Cocetta, G., Trivellini, A., Vernieri, P., Ferrante, A. (2015). Biostimulants and crop
814 responses: a review. *Biological Agriculture & Horticulture*, 31, 1–17.
815 <https://doi.org/10.1080/01448765.2014.964649>
- 816 Cara, C., Ruiz, E., Ballesteros, M., Manzanares, P., Negro, M.J., Castro, E. (2008). Production of fuel
817 ethanol from steam-explosion pretreated olive tree pruning. *Fuel*, 87, 692–700.
818 <https://doi.org/10.1016/J.FUEL.2007.05.008>
- 819 Chang, J.M., Joye, I.J. (2024). Improving agricultural sustainability – A review of strategies to
820 valorize tomato plant residues (TPR). *Waste Management*, 190, 88–101.
821 <https://doi.org/10.1016/J.WASMAN.2024.08.031>
- 822 Chen, H. (2015). Lignocellulose biorefinery feedstock engineering. *Lignocellulose Biorefinery*
823 *Engineering*, 37–86. <https://doi.org/10.1016/B978-0-08-100135-6.00003-X>
- 824 Chen, S., Wang, Xiujuan, Wang, Xueting, Zheng, W., He, S., Song, M., Wang, H. (2022). The
825 Influence of Syringic Acid and Erucic Acid on the Antioxidant Properties of Natural Rubber:

- 826 Experimental and Molecular Simulation Investigations. *Polymers*, 14, 4254.
827 <https://doi.org/10.3390/POLYM14204254>
- 828 Chen, Y., Shan, S., Cao, D., Tang, D. (2020). Steam flash explosion pretreatment enhances soybean
829 seed coat phenolic profiles and antioxidant activity. *Food Chemistry*, 319, 126552.
830 <https://doi.org/10.1016/J.FOODCHEM.2020.126552>
- 831 Chowdhury, P., Mahi, N.A., Yeassin, R., Chowdhury, N.U.R., Farrok, O. (2025). Biomass to biofuel:
832 Impacts and mitigation of environmental, health, and socioeconomic challenges. *Energy*
833 *Conversion and Management: X*, 25, 100889. <https://doi.org/10.1016/J.ECMX.2025.100889>
- 834 Colombo, R., Paolillo, M., Frosi, I., Ferron, L., & Papetti, A. (2023). Effect of the simulated digestion
835 process on the chlorogenic acid trapping activity against methylglyoxal. *Food & Function*,
836 14(1), 541–549. <https://doi.org/10.1039/D2FO02778J>
- 837 Cöpur, Y., Özyürek, Ö., Tozluoglu, A., Kütük, S. (2012). Enzymatic digestibility of tomato, pepper,
838 and eggplant stalks mixture: *BioResources* [WWW Document]. URL
839 [https://bioresources.cnr.ncsu.edu/resources/enzymatic-digestibility-of-tomato-pepper-and-](https://bioresources.cnr.ncsu.edu/resources/enzymatic-digestibility-of-tomato-pepper-and-eggplant-stalks-mixture/)
840 [eggplant-stalks-mixture/](https://bioresources.cnr.ncsu.edu/resources/enzymatic-digestibility-of-tomato-pepper-and-eggplant-stalks-mixture/) (accessed 11.8.24).
- 841 Covino, C., Sorrentino, A., Di Pierro, P., Roscigno, G., Vece, A.P., Masi, P. (2020). Lignocellulosic
842 fibres from enzyme-treated tomato plants: Characterisation and application in paperboard
843 manufacturing. *International Journal of Biological Macromolecules*, 161, 787–796.
844 <https://doi.org/10.1016/J.IJBIOMAC.2020.06.077>
- 845 Crouvisier-Urien, K., Regina Da Silva Farias, F., Arunatat, S., Griffin, D., Gerometta, M., Rocca-
846 Smith, J.R., Weber, G., Sok, N., Karbowiak, T. (2019). Functionalization of chitosan with lignin
847 to produce active materials by waste valorization. *Green Chemistry*, 21, 4633–4641.
848 <https://doi.org/10.1039/C9GC01372E>
- 849 Cui, W., Wang, Y., Sun, Z., Cui, C., Li, H., Luo, K., Cheng, A. (2023). Effects of steam explosion on
850 phenolic compounds and dietary fiber of grape pomace. *LWT*, 173, 114350.
851 <https://doi.org/10.1016/J.LWT.2022.114350>
- 852 Czech Statistical Office. (2023). Final Harvest Fig.s - 2023 | Products [WWW Document]. URL
853 <https://csu.gov.cz/produkty/final-harvest-Fig.s-2023> (accessed 1.15.25).
- 854 Das, P.R., Islam, M.T., Lee, S.H., Lee, M.K., Kim, J.B., Eun, J.B. (2020). UPLC-DAD-QToF/MS
855 analysis of green tea phenolic metabolites in their free, esterified, glycosylated, and cell wall-
856 bound forms by ultra-sonication, agitation, and conventional extraction techniques. *LWT*, 127,
857 109440. <https://doi.org/10.1016/J.LWT.2020.109440>
- 858 Dawidowicz, A. L., & Typek, R. (2011). The influence of pH on the thermal stability of 5-O-
859 caffeoylquinic acids in aqueous solutions. *European Food Research and Technology* 2011
860 233:2, 233(2), 223–232. <https://doi.org/10.1007/S00217-011-1513-X>
- 861 Dillon, A. (2024). 2024 POST SEASON GLOBAL TOMATO CROP UPDATE [WWW Document].
862 URL <https://www.morningstarco.com/2024-post-season-global-tomato-crop-update/> (accessed
863 4.29.25).
- 864 Dūma, M., Alsina, I., Dubova, L., Erdberga, I. (2018). Bioactive compounds in tomatoes at different
865 stages of maturity. *Proceedings of the Latvian Academy of Sciences, Section B: Natural, Exact,*
866 *and Applied Sciences*, 72, 85–90. <https://doi.org/10.2478/PROLAS-2018-0014>
- 867 Elwakeel, K. Z., Elgarahy, A. M., Alghamdi, H. M., & El-Qelish, M. (2023). Recycling of catering
868 waste for sequential production of biohydrogen and biomethane; pre-treatments, batch, and

continuous mode studies. *Journal of Environmental Chemical Engineering*, 11(5), 110955.
<https://doi.org/10.1016/j.jece.2023.110955>

Flores, I.R., Vásquez-Murrieta, M.S., Franco-Hernández, M.O., Márquez-Herrera, C.E., Ponce-Mendoza, A., del Socorro López-Cortéz, M. (2021). Bioactive compounds in tomato (*Solanum lycopersicum*) variety saladette and their relationship with soil mineral content. *Food Chemistry*, 344, 128608. <https://doi.org/10.1016/J.FOODCHEM.2020.128608>

Fu, F., Lin, L., Xu, E. (2017). Functional pretreatments of natural raw materials. *Advanced High Strength Natural Fibre Composites in Construction*, 87–114. <https://doi.org/10.1016/B978-0-08-100411-1.00004-2>

Gomes, T.M., Toaldo, I.M., Haas, I.C. da S., Burin, V.M., Caliari, V., Luna, A.S., de Gois, J.S., Bordignon-Luiz, M.T. (2019). Differential contribution of grape peel, pulp, and seed to bioaccessibility of micronutrients and major polyphenolic compounds of red and white grapes through simulated human digestion. *Journal of Functional Foods*, 52, 699–708.
<https://doi.org/10.1016/J.JFF.2018.11.051>

Gong, J., Weng, Q., Sun, J., Wang, D., Qiu, S., Li, L., Chu, B., Xiao, G., Liu, S., Zheng, F. (2021). Steam explosion pretreatment alters the composition of phenolic compounds and antioxidant capacities in *Chrysanthemum morifolium* Ramat cv. “Hangbaiju.” *Journal of Food Processing and Preservation*, 45. <https://doi.org/10.1111/JFPP.15376>

Gregor-Sveteč, D., Vodnik, Ž., Gale, T., Kavčič, U. (2024). Tomato Plant Residues, a Sustainable Fiber Source for Cardboard Packaging. *Sustainability*, Vol. 16, Page 7801 16, 7801.
<https://doi.org/10.3390/SU16177801>

Gullón, B., Gullón, P., Eibes, G., Cara, C., De Torres, A., López-Linares, J.C., Ruiz, E., Castro, E. (2018). Valorisation of olive agro-industrial by-products as a source of bioactive compounds. *Science of The Total Environment*, 645, 533–542.
<https://doi.org/10.1016/j.scitotenv.2018.07.155>

Harvey, A. (2001). Steam Tables, Encyclopedia of Physical Science and Technology, Third Edition, [online], https://tsapps.nist.gov/publication/get_pdf.cfm?pub_id=906704 (Accessed March 4, 2026)

Hofmann, T., Nebehaj, E., Stefanovits-Bányai, É., Albert, L. (2015). Antioxidant capacity and total phenol content of beech (*Fagus sylvatica* L.) bark extracts. *Industrial Crops and Products*, 77, 375–381. <https://doi.org/10.1016/J.INDCROP.2015.09.008>

Huang, P., Hu, J., Yang, K., Tian, B., (2025). Digestion characteristics of Changyanning formula and its regulatory effect on fecal microbiota and metabolites during in vitro fermentation. *Fitoterapia* 187, 106949. <https://doi.org/10.1016/J.FITOTE.2025.106949>

Jamari, S.S., Nawi, M.N., Amin, K.N.M., Sulaiman, N.S., Mohamad, S., Zakaria, J., Ali, M.F., Shaarani, S.M., Nafsun, A.I., Supian, M.A.F., Mohammad, R., Hassan, Z. (2019). Investigation of Lignin Content Removal in the Steam Exploded Empty Fruit Bunch Fibers. *Key Engineering Materials*, 797, 218–223. <https://doi.org/10.4028/WWW.SCIENTIFIC.NET/KEM.797.218>

Jiang, S., Penner, M.H. (2022). The Effect of p-Coumaric Acid on Browning Inhibition in Potato Polyphenol Oxidase-Catalyzed Reaction Mixtures. *Foods*, Vol. 11, Page 577 11, 577.
<https://doi.org/10.3390/FOODS11040577>

Khoddami, A., Wilkes, M.A., Roberts, T.H. (2013). Techniques for analysis of plant phenolic compounds. *Molecules*, 18, 2328–2375. <https://doi.org/10.3390/MOLECULES18022328>

- 912 Klaban, J., Meile, K., Godina, D., Tupciauskas, R., Berzins, A., Andze, L., Sedlarik, V. (2024).
 913 Evaluation of value-added by-products from steam explosion lignocellulosic biomass (*Triticum*
 914 *aestivum*, *Zea mays*, and *Phragmites australis*). *Industrial Crops and Products*, 222, 119443.
 915 <https://doi.org/10.1016/J.INDCROP.2024.119443>
- 916 Kumar, N., Goel, N. (2019). Phenolic acids: Natural versatile molecules with promising therapeutic
 917 applications. *Biotechnology Reports*, 24, e00370. <https://doi.org/10.1016/J.BTRE.2019.E00370>
- 918 Laranjeira, T., Costa, A., Faria-Silva, C., Ribeiro, D., Ferreira de Oliveira, J.M.P., Simões, S.,
 919 Ascenso, A. (2022). Sustainable Valorization of Tomato By-Products to Obtain Bioactive
 920 Compounds: Their Potential in Inflammation and Cancer Management. *Molecules*, 27.
 921 <https://doi.org/10.3390/molecules27051701>
- 922 Li, J., Henriksson, G., Gellerstedt, G. (2007). Lignin depolymerization/repolymerization and its
 923 critical role for delignification of aspen wood by steam explosion. *Bioresource Technology*, 98,
 924 3061–3068. <https://doi.org/10.1016/J.BIORTECH.2006.10.018>
- 925 Li, K., Yao, F., Xue, Q., Fan, H., Yang, L., Li, X., Sun, L., Liu, Y. (2018). Inhibitory effects against α -
 926 glucosidase and α -amylase of the flavonoids-rich extract from *Scutellaria baicalensis* shoots and
 927 interpretation of structure–activity relationship of its eight flavonoids by a refined assign-score
 928 method. *Chemistry Central Journal*, 12, 1–11. <https://doi.org/10.1186/S13065-018-0445-Y>
- 929 Li, W., Zhang, X., He, X., Li, F., Zhao, J., Yin, R., Ming, J. (2020). Effects of steam explosion
 930 pretreatment on the composition and biological activities of tartary buckwheat bran phenolics.
 931 *Food & Function*, 11, 4648–4658. <https://doi.org/10.1039/D0FO00493F>
- 932 Liu, S., Bai, L., Van Muyden, A.P., Huang, Z., Cui, X., Fei, Z., Li, X., Hu, X., Dyson, P.J. (2019).
 933 Oxidative cleavage of β -O-4 bonds in lignin model compounds with a single-atom Co catalyst.
 934 *Green Chemistry*, 21, 1974–1981. <https://doi.org/10.1039/C9GC00293F>
- 935 Liu, X., Shi, J., Yi, J., Zhang, X., Ma, Q., Cai, S. (2021). The effect of in vitro simulated
 936 gastrointestinal digestion on phenolic bioaccessibility and bioactivities of *Prinsepia utilis* Royle
 937 fruits. *LWT*, 138, 110782. <https://doi.org/10.1016/J.LWT.2020.110782>
- 938 Magiera, A., Kołodziejczyk-Czepas, J., Olszewska, M.A. (2025). Antioxidant and Anti-Inflammatory
 939 Effects of Vanillic Acid in Human Plasma, Human Neutrophils, and Non-Cellular Models In
 940 Vitro. *Molecules*, Vol. 30, Page 467 30, 467. <https://doi.org/10.3390/MOLECULES30030467>
- 941 Martín-Sampedro, R., Martín, J.A., Eugenio, M.E., Revilla, E., Villar, J.C. (2011). Steam explosion
 942 treatment of *Eucalyptus globulus* wood: Influence of operational conditions on chemical and
 943 structural modifications. *Bioresources*, 6, 4922–4935.
 944 <https://doi.org/10.15376/BIORES.6.4.4922-4935>
- 945 Masci, A., Coccia, A., Lendaro, E., Mosca, L., Paolicelli, P., Cesa, S. (2016). Evaluation of different
 946 extraction methods from pomegranate whole fruit or peels and the antioxidant and
 947 antiproliferative activity of the polyphenolic fraction. *Food Chemistry*, 202, 59–69.
 948 <https://doi.org/10.1016/J.FOODCHEM.2016.01.106>
- 949 Meireles, M., Losada-Barreiro, S., Costa, M., Paiva-Martins, F., Bravo-Díaz, C., & Monteiro, L. S.
 950 (2019). Control of antioxidant efficiency of chlorogenates in emulsions: modulation of
 951 antioxidant interfacial concentrations. *Journal of the Science of Food and Agriculture*, 99(8),
 952 3917–3925. <https://doi.org/10.1002/JSFA.9615>
- 953 Mesfun, S., Matsakas, L., Rova, U., & Christakopoulos, P. (2019). Technoeconomic Assessment of
 954 Hybrid Organosolv–Steam Explosion Pretreatment of Woody Biomass. *Energies* 2019, Vol. 12,
 955 12(21). <https://doi.org/10.3390/en12214206>

- 956 Mita, S.R., Husni, P., Putriana, N.A., Maharani, R., Hendrawan, R.P., Dewi, D.A. (2024). A Recent
957 Update on the Potential Use of Catechins in Cosmeceuticals. *Cosmetics*, Vol. 11, Page 23 11,
958 23. <https://doi.org/10.3390/COSMETICS11010023>
- 959 Mokhtar, M., Soukup, J., Donato, P., Cacciola, F., Dugo, P., Riazi, A., Jandera, P., Mondello, L.
960 (2015). Determination of the polyphenolic content of a *Capsicum annuum* L. extract by liquid
961 chromatography coupled to photodiode array and mass spectrometry detection and evaluation of
962 its biological activity. *Journal of Separation Science*, 38, 171–178.
963 <https://doi.org/10.1002/JSSC.201400993>
- 964 Moll, E., & Chiralt, A. (2023). Polyhydroxybutyrate-co-hydroxyvalerate (PHBV) with Phenolic Acids
965 for Active Food Packaging. *Polymers* 2023, Vol. 15, 15(21).
966 <https://doi.org/10.3390/POLYM15214222>
- 967 Moradi, E., Fathi, M. (2023). Production of cellulose nanocrystals from tomato pomace as a food
968 waste and their application for stabilizing of Pickering emulsions. *Bioactive Carbohydrates and*
969 *Dietary Fibre*, 30, 100378. <https://doi.org/10.1016/J.BCDF.2023.100378>
- 970 Mosier, N., Wyman, C., Dale, B., Elander, R., Lee, Y.Y., Holtzapple, M., Ladisch, M. (2005).
971 Features of promising technologies for pretreatment of lignocellulosic biomass. *Bioresource*
972 *Technology*, 96, 673–686. <https://doi.org/10.1016/J.BIORTECH.2004.06.025>
- 973 Mouren, A., Pollet, E., Avérous, L. (2024). Synthesis and Assessment of Novel Sustainable
974 Antioxidants with Different Polymer Systems. *Polymers*, 16, 413.
975 <https://doi.org/10.3390/POLYM16030413>
- 976 Mulet-Cabero, A.I., Egger, L., Portmann, R., Ménard, O., Marze, S., Minekus, M., Le Feunteun, S.,
977 Sarkar, A., Grundy, M.M.L., Carrière, F., Golding, M., Dupont, D., Recio, I., Brodkorb, A.,
978 Mackie, A. (2020). A standardised semi-dynamic in vitro digestion method suitable for food –
979 an international consensus. *Food & Function*, 11, 1702–1720.
980 <https://doi.org/10.1039/C9FO01293A>
- 981 Nader, S., Brosse, N., Khadraoui, M., Fuentealba, C., Ziegler-Devin, I., Quilès, F., El-Kirat-Chatel, S.,
982 Mauret, E. (2022). A low-cost environmentally friendly approach to isolate lignin containing
983 micro and nanofibrillated cellulose from *Eucalyptus globulus* bark by steam explosion.
984 *Cellulose*, 29, 5593–5607. <https://doi.org/10.1007/S10570-022-04632-4>
- 985 Nam, S.H., Ko, J.A., Jun, W., Wee, Y.J., Walsh, M.K., Yang, K.Y., Choi, J.H., Eun, J.B., Choi, J.,
986 Kim, Y.M., Han, S., Nguyen, T.T.H., Kim, D. (2017). Enzymatic synthesis of chlorogenic acid
987 glucoside using dextranucrase and its physical and functional properties. *Enzyme and*
988 *Microbial Technology*, 107, 15–21. <https://doi.org/10.1016/J.ENZMICTEC.2017.07.011>
- 989 Neffe-Skocińska, K., Karbowski, M., Kruk, M., Kołożyn-Krajewska, D., Zielińska, D. (2023).
990 Polyphenol and antioxidant properties of food obtained by the activity of acetic acid bacteria
991 (AAB) – A systematic review. *Journal of Functional Foods*, 107, 105691.
992 <https://doi.org/10.1016/J.JFF.2023.105691>
- 993 Oak, M.H., El Bedoui, J., Schini-Kerth, V.B. (2005). Antiangiogenic properties of natural polyphenols
994 from red wine and green tea. *The Journal of Nutritional Biochemistry*, 16, 1–8.
995 <https://doi.org/10.1016/j.jnutbio.2004.09.004>
- 996 Oleszek, M., Kowalska, I., Bertuzzi, T., Oleszek, W. (2023). Phytochemicals Derived from
997 Agricultural Residues and Their Valuable Properties and Applications. *Molecules*, 28, 342.
998 <https://doi.org/10.3390/MOLECULES28010342>

- 999 Oliva, J.M., Negro, M.J., Manzanares, P., Ballesteros, I., Chamorro, M.Á., Sáez, F., Ballesteros, M.,
1000 Moreno, A.D. (2017). A Sequential Steam Explosion and Reactive Extrusion Pretreatment for
1001 Lignocellulosic Biomass Conversion within a Fermentation-Based Biorefinery Perspective.
1002 *Fermentation*, Vol. 3, Page 15 3, 15. <https://doi.org/10.3390/FERMENTATION3020015>
- 1003 Ordoñez, R., Atarés, L., & Chiralt, A. (2022). Antilisterial action of PLA films with ferulic acid as
1004 affected by the method of incorporation. *Food Bioscience*, 49, 101865.
1005 <https://doi.org/10.1016/J.FBIO.2022.101865>
- 1006 Ouatmani, T., Haddadi-Guemghar, H., Hadjal, S., Boulekbache-Makhlouf, L., Madani, K. (2023).
1007 Tomato by-products: A potentially promising bioresource for the recovery of bioactive
1008 compounds and nutraceuticals. *Nutraceuticals from Agri-Food By-Products*, 137–171.
1009 <https://doi.org/10.1002/9781394174867.CH5>
- 1010 Overend, R.P., Chornet, E., Gascoigne, J.A. (1987). Fractionation of Lignocellulosics by Steam-
1011 Aqueous Pretreatments. *Philosophical Transactions of the Royal Society of London. Series A,*
1012 *Mathematical and Physical Sciences*, 321, 523–536. <https://doi.org/10.1098/rsta.1987.0029>
- 1013 Ozkan, G., Kostka, T., Esatbeyoglu, T., & Capanoglu, E. (2020). Effects of Lipid-Based
1014 Encapsulation on the Bioaccessibility and Bioavailability of Phenolic Compounds. *Molecules*
1015 2020, Vol. 25, 25(23). <https://doi.org/10.3390/MOLECULES25235545>
- 1016 Panagiotopoulou, M., Papadaki, S., Missirli, T., Thanassoulia, I., Krokida, M. (2022). Exploring the
1017 Valorisation Potential of Tomato Cultivation By-Products in the Frame of Circular Economy.
1018 *Waste and Biomass Valorization*, 13, 3957–3972. <https://doi.org/10.1007/S12649-022-01786-X>
- 1019 Pinto, D., Ferreira, A.S., Lozano-Castellón, J., Laveriano-Santos, E.P., Lamuela-Raventós, R.M.,
1020 Vallverdú-Queralt, A., Delerue-Matos, C., Rodrigues, F. (2023). Exploring the Impact of In
1021 Vitro Gastrointestinal Digestion in the Bioaccessibility of Phenolic-Rich Chestnut Shells: A
1022 Preliminary Study. *Separations*, 10, 471. <https://doi.org/10.3390/SEPARATIONS10090471>
- 1023 Rabiej-Kozioł, D., Tymczewska, A., Szydłowska-Czerniak, A. (2022). Changes in Quality of Cold-
1024 Pressed Rapeseed Oil with Sinapic Acid Ester-Gelatin Films during Storage. *Foods*, Vol. 11,
1025 Page 3341 11, 3341. <https://doi.org/10.3390/FOODS11213341>
- 1026 Rao, M.M., Botsa, S.M., Rao, T.P., Goddu, S.R., Vijayasanthi, C. (2024). A comprehensive review on
1027 agricultural waste production and onsite management with circular economy opportunities.
1028 *Discover Sustainability*, 5, 1–13. <https://doi.org/10.1007/S43621-024-00492-z>
- 1029 Rai, S., Kureel, A. K., Dutta, P. K., & Mehrotra, G. K. (2018). Phenolic compounds based conjugates
1030 from dextran aldehyde and BSA: Preparation, characterization and evaluation of their anti-
1031 cancer efficacy for therapeutic applications. *International Journal of Biological*
1032 *Macromolecules*, 110, 425–436. <https://doi.org/10.1016/J.IJBIOMAC.2017.11.049>
- 1033 Ribeiro, A.M., Santos, A.I., Veiga, F., Figueiras, A. (2023). Lignin nanoparticle–based nanocomposite
1034 hydrogels for biomedical applications. *Functional Nanocomposite Hydrogels: Synthesis,*
1035 *Characterization, and Biomedical Applications*, 69–90. <https://doi.org/10.1016/B978-0-323-99638-9.00003-4>
- 1037 Santana-Gálvez, J., Cisneros-Zevallos, L., Jacobo-Velázquez, D.A. (2017). Chlorogenic Acid: Recent
1038 Advances on Its Dual Role as a Food Additive and a Nutraceutical against Metabolic Syndrome.
1039 *Molecules*, Vol. 22, Page 358 22, 358. <https://doi.org/10.3390/MOLECULES22030358>
- 1040 Sapci, Z., Morken, J., Linjordet, R. (2013). An investigation of the enhancement of biogas yields from
1041 lignocellulosic material using two pretreatment methods: Microwave irradiation and steam
1042 explosion: *BioResources* [WWW Document]. URL

- 1043 [https://bioresources.cnr.ncsu.edu/resources/an-investigation-of-the-enhancement-of-biogas-](https://bioresources.cnr.ncsu.edu/resources/an-investigation-of-the-enhancement-of-biogas-yields-from-lignocellulosic-material-using-two-pretreatment-methods-microwave-irradiation-and-steam-explosion/)
 1044 [yields-from-lignocellulosic-material-using-two-pretreatment-methods-microwave-irradiation-](https://bioresources.cnr.ncsu.edu/resources/an-investigation-of-the-enhancement-of-biogas-yields-from-lignocellulosic-material-using-two-pretreatment-methods-microwave-irradiation-and-steam-explosion/)
 1045 [and-steam-explosion/](https://bioresources.cnr.ncsu.edu/resources/an-investigation-of-the-enhancement-of-biogas-yields-from-lignocellulosic-material-using-two-pretreatment-methods-microwave-irradiation-and-steam-explosion/) (accessed 5.2.25).
- 1046 Sapuła, P., Zając, P., Pielichowski, K., Raftopoulos, K.N., Bialik-Wąs, K. (2024). Impact of a Bio-
 1047 Cross-Linking Agent Obtained from Spent Coffee Grounds on the Physicochemical and
 1048 Thermal Properties of Gelatin/K-Carrageenan Hydrogels. *Materials*, Vol. 17, Page 4724 17,
 1049 4724. <https://doi.org/10.3390/MA17194724>
- 1050 Serrano, A., Feroso, F.G., Alonso-Fariñas, B., Rodríguez-Gutierrez, G., Fernandez-Bolaños, J.,
 1051 Borja, R. (2017). Phenols recovery after steam explosion of Olive Mill Solid Waste and its
 1052 influence on a subsequent biomethanization process. *Bioresource Technology*, 243, 169–178.
 1053 <https://doi.org/10.1016/J.BIORTECH.2017.06.093>
- 1054 Sežun, M., Karlovits, I., Kavčič, U. (2023). Chemical and enzymatic deinking efficiency of
 1055 agricultural and industrial waste fiber-based paper packaging. *Journal of the Science of Food*
 1056 *and Agriculture*, 103, 1069–1076. <https://doi.org/10.1002/JSFA.11815>
- 1057 Shahidi, F., Ambigaipalan, P. (2015). Phenolics and polyphenolics in foods, beverages and spices:
 1058 Antioxidant activity and health effects – A review. *Journal of Functional Foods*, 18, 820–897.
 1059 <https://doi.org/10.1016/J.JFF.2015.06.018>
- 1060 Silva-Beltrán, N.P., Ruiz-Cruz, S., Cira-Chávez, L.A., Estrada-Alvarado, M.I., Ornelas-Paz, J.D.J.,
 1061 López-Mata, M.A., Del-Toro-Sánchez, C.L., Ayala-Zavala, J.F., Márquez-Ríos, E. (2015). Total
 1062 Phenolic, Flavonoid, Tomatine, and Tomatidine Contents and Antioxidant and Antimicrobial
 1063 Activities of Extracts of Tomato Plant. *International Journal of Analytical Chemistry*, 284071.
 1064 <https://doi.org/10.1155/2015/284071>
- 1065 Silveira, M.H.L., Morais, A.R.C., da Costa Lopes, A.M., Oleksyszzen, D.N., Bogel-Łukasik, R.,
 1066 Andreus, J., Pereira Ramos, L. (2015). Current Pretreatment Technologies for the
 1067 Development of Cellulosic Ethanol and Biorefineries. *ChemSusChem*, 8, 3366–3390.
 1068 <https://doi.org/10.1002/cssc.201500282>
- 1069 Stinco, C. M., Benítez-González, A. M., Hernanz, D., & Vicario, I. M. (2022). Assessment of in vitro
 1070 bioaccessibility of carotenoids and phenolic compounds in a model milk–mandarine beverage.
 1071 *Food & Function*, 13(20), 10535–10545. <https://doi.org/10.1039/D2FO01808J>
- 1072 Sluiter, D.A., Hames, B., Ruiz, R., Scarlata, C., Sluiter, J., Templeton, D., Crocker, D. (2012).
 1073 Determination of structural carbohydrates and lignin in biomass. *Laboratory Analytical*
 1074 *Procedure (LAP)* [WWW Document]. URL
 1075 [https://www.researchgate.net/publication/285273316_Determination_of_structural_carbohydrat](https://www.researchgate.net/publication/285273316_Determination_of_structural_carbohydrates_and_lignin_in_biomass_in_Laboratory_Analytical_Procedure_LAP)
 1076 [es_and_lignin_in_biomass_in_Laboratory_Analytical_Procedure_LAP](https://www.researchgate.net/publication/285273316_Determination_of_structural_carbohydrates_and_lignin_in_biomass_in_Laboratory_Analytical_Procedure_LAP) (accessed 11.5.24).
- 1077 Song, G., Zhou, L., Zhao, L., Wang, D., Yuan, T., Li, L., Gong, J. (2024). Analysis of non-covalent
 1078 interaction between β -lactoglobulin and hyaluronic acid under ultrasound-assisted treatment:
 1079 Conformational structures and interfacial properties. *International Journal of Biological*
 1080 *Macromolecules*, 256, 128529. <https://doi.org/10.1016/J.IJBIOMAC.2023.128529>
- 1081 Sun, W., Shahrajabian, M.H. (2023). Therapeutic Potential of Phenolic Compounds in Medicinal
 1082 Plants—Natural Health Products for Human Health. *Molecules*, 28, 1845.
 1083 <https://doi.org/10.3390/MOLECULES28041845>
- 1084 Swain, T., Hillis, W.E. (1959). The phenolic constituents of *Prunus domestica*. I.—The quantitative
 1085 analysis of phenolic constituents. *Journal of the Science of Food and Agriculture*, 10, 63–68.
 1086 <https://doi.org/10.1002/JSFA.2740100110>

- 1087 Szabo, K., Diaconeasa, Z., Cătoi, A.F., Vodnar, D.C. (2019). Screening of Ten Tomato Varieties
1088 Processing Waste for Bioactive Components and Their Related Antioxidant and Antimicrobial
1089 Activities. *Antioxidants*, Vol. 8, Page 292 8, 292. <https://doi.org/10.3390/ANTIOX8080292>
- 1090 Tian, B., Geng, Y., Wang, P., Cai, M., Neng, J., Hu, J., Xia, D., Cao, W., Yang, K., Sun, P., 2022.
1091 Ferulic acid improves intestinal barrier function through altering gut microbiota composition in
1092 high-fat diet-induced mice. *European Journal of Nutritio*, Vol. 61, 3767–3783.
1093 <https://doi.org/10.1007/S00394-022-02927-7>
- 1094 Tsouti, C., Papadaskalopoulou, C., Konsta, A., Andrikopoulos, P., Panagiotopoulou, M., Papadaki, S.,
1095 Boukouvalas, C., Krokida, M., Valta, K. (2023). Investigating the Environmental Benefits of
1096 Novel Films for the Packaging of Fresh Tomatoes Enriched with Antimicrobial and Antioxidant
1097 Compounds through Life Cycle Assessment. *Sustainability*, 15, 7838.
1098 <https://doi.org/10.3390/su15107838>
- 1099 Tupciauskas, R., Orlovskis, Z., Blums, K.T., Liepins, J., Berzins, A., Pavlovics, G., Andzs, M. (2024).
1100 Mold Fungal Resistance of Loose-Fill Thermal Insulation Materials Based on Processed Wheat
1101 Straw, Corn Stalk and Reed. *Polymers*, 16, 562. <https://doi.org/10.3390/polym16040562>
- 1102 Uwihanganye, A., Snoo, A. de, 2021. The Contribution of Integrated Polytechnic Regional College
1103 (IPRC) Musanze in Creating Valuable Uses to Tomato Crop Farm-Leftovers. *Journal of*
1104 *Education and Practice* 12, 1–12. <https://doi.org/10.7176/JEP/12-3-01>
- 1105 Vannini, M., Giacobazzi, G., Marchese, P., Gioia, C., Marega, C., Righetti, M.C., Celli, A. (2023).
1106 From Biomass to Bio-Based Polymers: Exploitation of Vanillic Acid for the Design of New
1107 Copolymers with Tunable Properties. *Macromolecular Chemistry and Physics*, 224, 2300001.
1108 <https://doi.org/10.1002/MACP.202300001>
- 1109 Vek, V., Hofmann, T., Rajczi, E.V., Osolnik, U., Poljanšek, I., Oven, P. (2024). Effect of accelerated
1110 extraction and sonication on the antioxidant capacity of wood and bark extracts of wet-hearted
1111 silver fir (*Abies alba* Mill.). *European Journal of Wood and Wood Products*, 82, 1479–1490.
1112 <https://doi.org/10.1007/S00107-024-02102-1>
- 1113 Virgili, T., Pasini, M., Guizzardi, M., Tizro, N., Bollani, M. (2022). Natural Dyes Used as Organic
1114 Coatings UV Protecting for Food Packages. *Coatings*, 12, 417.
1115 <https://doi.org/10.3390/coatings12030417>
- 1116 Vodicka, J., Wikarska, M., Trudicova, M., Juglova, Z., Pospisilova, A., Kalina, M., Slaninova, E.,
1117 Obruca, S., Sedlacek, P. (2022). Degradation of P(3HB-co-4HB) Films in Simulated Body
1118 Fluids. *Polymers*, 14, 1990. <https://doi.org/10.3390/POLYM14101990>
- 1119 Wan, F., Feng, C., Luo, K., Cui, W., Xia, Z., Cheng, A. (2022a). Effect of steam explosion on
1120 phenolics and antioxidant activity in plants: A review. *Trends in Food Science & Technology*,
1121 124, 13–24. <https://doi.org/10.1016/J.TIFS.2022.04.003>
- 1122 Wan, F., Hou, C., Luo, K., Cheng, A. (2022b). Steam explosion enhances phenolic profiles and
1123 antioxidant activity in mung beans. *Food Science & Nutrition*, 10, 1039.
1124 <https://doi.org/10.1002/FSN3.2711>
- 1125 Wang, W., Yang, B., Li, W., Zhou, Q., Liu, C., Zheng, C. (2021). Effects of steam explosion
1126 pretreatment on the bioactive components and characteristics of rapeseed and rapeseed
1127 products. *LWT*, 143. <https://doi.org/10.1016/J.LWT.2021.111172>
- 1128 Wu, X., Yu, L., Pehrsson, P.R., 2022. Are Processed Tomato Products as Nutritious as Fresh
1129 Tomatoes? Scoping Review on the Effects of Industrial Processing on Nutrients and Bioactive

1130 Compounds in Tomatoes. *Advances in Nutrition*, 13, 138–151.
 1131 <https://doi.org/10.1093/ADVANCES/NMAB109>

1132 Yang, K., Dang, H., Liu, L., Hu, X., Li, X., Ma, Z., Wang, X., Ren, T. (2019). Effect of syringic acid
 1133 incorporation on the physical, mechanical, structural and antibacterial properties of chitosan
 1134 film for quail eggs preservation. *International Journal of Biological Macromolecules*, 141, 876–
 1135 884. <https://doi.org/10.1016/j.ijbiomac.2019.08.045>

1136 Yu, K., Huang, X., Yu, Z., Chen, C., Li, P., Wu, D., Du, C. (2023). Application of steam explosion
 1137 pretreatment for accelerating the phenolics extraction from pomegranate peel: Mechanism and
 1138 modeling. *Journal of Food Engineering*, 357, 111629.
 1139 <https://doi.org/10.1016/J.JFOODENG.2023.111629>

1140 Zhang, B., Qiang, G., Barta, K., Sun, Z., Zhang, B., Qiang, G., Barta, K., Sun, Z. (2024). Bio-based
 1141 polymers from lignin. *The Innovation Materials*, Vol. 2, 100062–1.
 1142 <https://doi.org/10.59717/J.XINN-MATER.2024.100062>

1143 Zhang, J., Liu, D., Wang, A., Cheng, L., Wang, W., Liu, Y., Ullah, S., Yuan, Q. (2021). Production of
 1144 oligomeric procyanidins by mild steam explosion treatment of grape seeds. *Bioresources and*
 1145 *Bioprocessing*, 8, 1–12. <https://doi.org/10.1186/S40643-021-00376-4>

1146 Zhang, Y., Cai, L. (2006). Effects of steam explosion on wood appearance and structure of sub-alpine
 1147 fir. *Wood Science and Technology*, 40, 427–436. <https://doi.org/10.1007/S00226-005-0053-6>

1148 Zhu, X., Yuan, T., Li, X., Wang, Y., Wang, D., Song, G., Li, L., Gong, J. (2024). Valorization of
 1149 *Chrysanthemum morifolium* Ramat. cv. “Hangbaiju” stems for phenolic compounds production
 1150 by steam explosion pretreatment. *Industrial Crops and Products*, 213, 118410.
 1151 <https://doi.org/10.1016/J.INDCROP.2024.118410>

1152 Ziegler-Devin, I., Chrusciel, L., Brosse, N. (2021). Steam Explosion Pretreatment of Lignocellulosic
 1153 Biomass: A Mini-Review of Theoretical and Experimental Approaches. *Frontiers in Chemistry*,
 1154 Vol. 9, 705358. <https://doi.org/10.3389/FCHEM.2021.705358>